gineering

he an ier

ıb-

0p-

we ay. me at

ıdmit

ad-

ing ing

om ri-

ets.

her ent an

ord een of

nc.

cal of

# JBI.

CITY

STATE

Flat Sheets are Best for Concrete Road Reinforcement

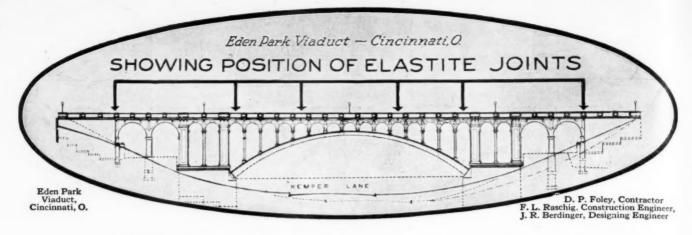
More and Better Roads at less Cost with Truscon Wire Mesh and Contraction Joint TRUSCON STEEL COMPANY





Truscon Highway Products

**APRIL 15, 1922** 



A RISE from zero to 100 degrees Fahrenheit will cause an expansion of 2 inches.

A drop from 100 degrees Fahrenheit to zero will cause a contraction of two inches in a viaduct of this length and will open a two-inch crack or its equivalent in small cracks.

The engineers who built this structure installed Carey Elastite at six intervals.

It is four years old and crackless, and it will be crackless at forty—because Elastite remains elastic in all kinds of weather year after year and functions perfectly as a safety valve.

More engineers adopt this safety first product every year for reasons which will appeal to you.

The Archibald W. Butt Memorial Bridge, Augusta, Ga.; Galveston Causeway, Galveston, Texas; Yale Bowl, New Haven, Conn.; Fordson Tractor Plant retaining wall, Hamilton, Ohio, are some of the structures on which it is used.

Write for full particulars and sample

#### THE PHILIP CAREY COMPANY

10 -Wayne Avenue,

Lockland, Cincinnati, Ohio





# PUBLIC WORKS.

CITY

COUNTY

STATE

A Combination of "MUNICIPAL JOURNAL" and "CONTRACTING"

Vol. 52

April 15, 1922

No. 15

### Construction of Franklin Highway

By E. H. Sauerman\*

Nearly ten miles of heavy grading and concrete surface, 60,000 yards of rock, boulders and earth handled by steam shovel and scrapers, hauled by tractors. Concrete materials delivered in batch boxes on industrial track from central storage. Aggregate trains hauled up steep grades by tractors. Side-hill platform storage for 3400 yards of stone and sand. Special brakes and safety drags.

The Pennsylvania State Highway between Franklin and Pearl in Venango county is an entirely new construction, 50,024 feet long, through heavy mountainous country, partly following the location of the old country roads and partly in new locations that involve some heavy grading, requiring about 60,000 yards of excavation that was chiefly done with steam shovel and tractor-hauled scrapers.

shovel and tractor-hauled scrapers.

The section, officially known as "Route 233 Venango County," was built by the Pennsylvania State Highway Construction Bureau, the contracts being regularly inspected under the general direction and supervision of the Highway Department, Col. W. D. Uhler, chief engineer, and Paul Tells, chief of construction

The excavated material was chiefly sandy loam and large boulders up to about 1,000 tons. A careful

preliminary survey of the work convinced the Highway Department that many of the heavy boulders could be shot down the slopes at comparatively small expense, an assumption which was subsequently justified and meant a much smaller price for moving them than had been figured on by the contractors, who planned to break them up thoroughly and carry them away piecemeal.

#### HEAVY EXCAVATION

About 17,000 feet of the road is revision work, much of it through heavily wooded territory, where the grading was preceded by a 4-man axe gang chopping down all the timber, cutting it into 20-foot lengths and piling it alongside the right of way, where it became the property of the adjacent owners. The brush was burned and the stumps and roots were removed to a depth of one foot below subgrade, an operation easily and rapidly accomplished by the 10-ton tractors, which were con-

Formerly general superintendent for the Pennsylvania State Highway Department; now connected with the MacArthur Concrete Pile and Foundation Company.



VERY LARGE BOULDER BEFORE BLASTING.



EFFECT OF DRILLING AND BLASTING SAME LARGE BOULDER.

nected to them with heavy chains eccentrically hitched so that the pull also twisted the stump. All the stumps were thus pulled out and hauled away to be burned.

The 60,000 yards of excavation included 5,300 yards of rock and was about one-half steam shovel work. The steam shovel had a special 3/4-yard bucket with a manganese steel front and Panama teeth. It was extra wide and handled large boulders efficiently. It made about 25,000 yards of excavation and disposed of a large proportion of the waste material by side casting. Special pains were taken to complete the slope work with the steam shovel which trimmed it thoroughly and carefully at the probable expense of a few yards of daily output, which, however, was more than compensated by avoiding a return trip or costly hand labor. Two men with bars were kept working on the top of the slope, rolling all loose materials down to within reach of the shovel. In the Pecan Siding cut, 28 feet deep and 600 feet long, about 6,000 yards of heavy boulders and earth were removed in three weeks by one steam shovel and a 25-man gang. The boulders were block drilled and blasted and about one-half of the excavated material was side cast on the downhill slope, filling out about one-quarter of the width of the roadway. The remainder of the excavated material was loaded directly by the steam shovel into 1-yard dump wagons hauled an average distance of about 600 feet by six teams.

In this cut an 800-ton boulder was found projecting far into the right-of-way on the uphill side and the overhanging portion was removed by drilling six 8-foot holes across the boulder near the upper end and firing in them a charge of about 60 pounds of 40 per cent dynamite which shattered the soft sandstone so that the fragments that did not roll down the slope were easily handled by the steam shovel. The drilling was done with two Ingersoll-Rand DCR-13 Jackhammers, operated with air compressed by a portable gasoline machine with a capacity of 210 cubic feet of free air per minute.

Most of the rock encountered was sandstone varying from hard to soft, and was used for fills, but not for concrete aggregate, the latter being imported.

#### STEAM SHOVEL WORK

The steam shovel was supplied with water under gravity pressure through lines of 2-inch pipe up to 6,000 feet long wherever it was practicable to tap an elevated spring. On grades the shovel invariably worked upgrade in order to secure automatic drainage, but when operating on level ground where no gravity supply was available, the water was delivered to the steam shovel boiler by a domestic gasoline driven pump, mounted on wheels and installed at convenient springs, not more than 9,000 feet from the shovel.

In all the steam shovel work special attention was given to the slopes adjacent to culverts and bridges, where the slopes were made longer and wider so as to be certain to remove abundance of earth and avoid the possibility of having to return with men and wheelbarrows to do additional work at a much higher cost.

#### SCRAPER GRADING

Wherever the construction was along the old alignment, the excavation was done almost entirely

without the steam shovel, the surface first being loosened with a heavy Western rooter plow and a heavy moldboard plow, both hauled by tractors, and followed by Baker-Maney scrapers hauled tandem in sets of three by each of two 10-ton tractors, making units that often handled from 150 to 200 yards a day, notwithstanding large boulders that considerably delayed operations. A rock cut of sandstone 4 feet deep was drilled, blasted and then removed by the Baker-Maney scrapers.

The scrapers of 1-yard capacity were easily filled and were attached to each other with special spring bumpers and short tongues so that no difficulty was encountered other than that due to the fact that in hauling over rough ground the jarring would sometimes accidentally dump a load, causing obstructions often liable to tear the train apart and making it necessary to place a man on each scraper to watch and control them.

#### FINISHING SUBGRADE

In cuts the steam shovel excavated a few inches below the required level so as to leave the surface not more than about one inch below subgrade. The forms were then set and after they had been carefully leveled, enough earth was thrown in between them from the shoulders to fill up slightly above subgrade elevation and was thoroughly rolled with the steam roller and finally finished with a Lakewood machine hauled behind the roller operated at about 34 speed. In earth, clay or gravel this subgrader would cut 2 inches deep, but where soft shale or other hard material was encountered, it was first loosened by the scarifier attached to the steam roller, after which the grading machine was operated successfully to bring it within 1/8 inch of the required elevation, thus producing a very smooth, compact, uniform surface that was appreciated by the engineers and was economical in that it secured the exact amount of expensive concrete required for the hard surface. One steam roller was constantly operated behind the steam shovel, one behind the Baker-Maney scrapers and another was used for the fine grading.

Operations were conducted from Pecan siding, about midway between the two ends of the job, where there were established repair shops, office and commissary for labor and where plant and material were delivered by the railroad. The Pennsylvania State Highway Commission acquired an old hotel at Pecan siding and equipped it with bunks and commissaries, providing accommodations for about 75 men, the remainder boarding or living in the locality.

#### AGGREGATE STORAGE

The development of the facilities and operating arrangements at Pecan siding were made to conform to the topography and take advantage of the natural features of the valley and hillside. The siding of the railroad track was paralleled by a river 60 feet away and about 20 feet below it, that permitted the advantageous construction of a gravity storage plant and service track. The siding, which served as a material track, was paralleled by a standard gage track on which a locomotive crane, equipped with a clamshell bucket, was operated to unload gondola cars direct and to handle the aggregate dumped from "battleships," or large bottom-dump steel gondolas.

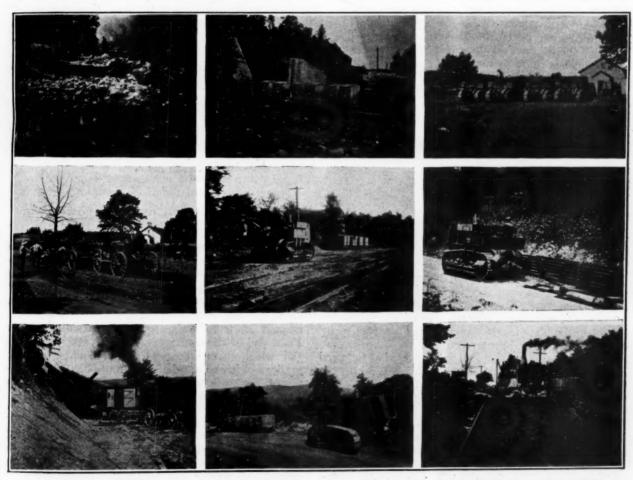
to a storage pile established on a timber platform 40 feet wide and 200 feet long floored with longitudinal deck planks laid on 12 x 12-inch transverse timbers which at one end rested on the beveled surface of the ground adjacent to the track and at the other end projected over the side-hill slope and were supported there on vertical posts, between which there were two lines of industrial tracks parallel to the crane track and siding. This platform had a capacity of 2,000 tons of broken stone and 1,400 tons of sand, which was retained by a longitudinal wall 2 feet high on the side nearest the crane track and by a similar wall 6 feet high on the opposite side, which was braced by diagonal tension rods running through the storage pile. The lower platform was made with heavy beams resting on the tops of the vertical posts and scabbed to them with 2-inch planks spiked to the posts only, and thus providing for easy disassem-bling, when the heavy timber will be uninjured and will yield 100 per cent salvage. About 45,000 feet b.m. of long-leaf yellow pine was required for the bin and platform.

There were set in the floor of the platform, over the two industrial tracks, twenty  $12 \times 12$ -inch openings, eight for sand and twelve for stone, that were

closed by cast iron gates, operating in steel slides and easily handled from below by the trainmen, who can load a batch box in about 10 seconds. The average time for loading a trainload of 8 batch boxes with both sand and broken stone was two minutes. The cars were handled under the storage floor by a 3-ton Whitcomb gasoline locomotive that hauled them to an adjacent shed, where the required amount of 5 bags of cement was emptied into each batch box by hand, completing the loading of the train in about four minutes after the time when it was first delivered under the storage bin.

#### CEMENT STORAGE

The cement house, located between a railroad siding and the industrial tracks, was about 66 feet long and 30 feet wide, with a capacity for 11 carloads of cement. The floor was made with two cross layers of 1-inch boards with tar paper between the layers. The walls were made of %-inch, square edge horizontal boards covered with battened tar paper. The roof boards were covered with 3-ply roofing felt, and the house was perfectly weatherproof. Before concreting was commenced, the storehouse was filled to capacity with cement in bags, which were piled so



HANDLING BOULDERS IN RE-VISION WORK. 10-TON TRACTOR HAULING THREE SCRAPERS. SHOVEL FINISHING EXTRA WIDE SLOPE.

3-TON SHIFTING LOCOMOTIVE HAULING TRAIN OUT OF LOAD-ING YARD.
TRACTOR IDLING DOWN 9 PER CENT. GRADE WITH TRAIN OF EMPTIES.
TRACTOR HAULING LOADED TRAIN UP LONG 9 PER CENT. GRADE.

FLEET OF TRACTORS FOR HAUL-ING TRAINS ON HEAVY GRADES. TRACTOR SKIDDING 25-POUND, 30-FOOT RAILS UP HILL. FINISHING SURFACE FOR CON-CRETE WITH SUB-GRADE MACHINE.

as to form independent walls adjacent to the sides of the building and thus prevent undue pressure against the latter. The space between these bag walls was filled with cement bags laid parallel to three transverse passageways, each 10-feet wide, that extended across the full width of the building and were left open to provide communication between to provide for loading and unloading with free communication between three large opposite doors on each of the long sides of the building, that opened respectively on the railroad siding and on the industrial tracks.

In each of these passages there was installed a Mathews gravity roller conveyor, which rapidly delivered the bags from the cars to storage, to batch box trains, or from storage to the outside loading platform where the batch boxes were filled. The conveyors were used as much as possible for transferring cement directly from the railroad cars to the batch boxes, thus avoiding rehandling and maintaining maximum storage so that at the end of the first season probably more than one-half of the cement originally stored in the house still remained there in

reserve; which reserve, however, was used before the season closed.

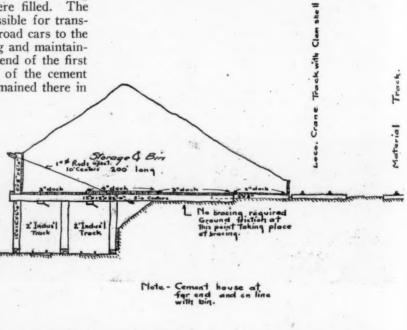
#### CONCRETING

The concrete pavement 20 feet wide, 6 inches thick at the edges and 8 inches thick in the center, was made with 1:2:3 mixture, having three bags of cement, 600 pounds of 5% to 2¾-inch stone and 112 pounds of reinforcement per

Concreting operations were commenced with the paver located about 8,000 feet from the Pecan siding, whence it advanced about 3½ miles to the Pearl end of the contract and then returned to the place of beginning and worked first upgrade, and continued in the same direction until operations were suspended for the winter with the expectation of reaching the opposite end of the contract, at Franklin, during the present season.

#### DISTRIBUTION OF AGGREGATE

Notwithstanding that the alignment includes a 6 per cent grade 7,000 feet long, another 6 per cent grade 8,400 feet long and a 9 per cent grade 9,000 feet long with many curves in it, it was determined



3,400-YARD SIDE-HILL STORAGE PLATFORM OVER NARROW-GAUGE SERVICE TRACKS.

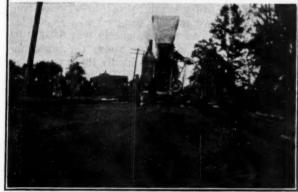
linear foot. The reinforcement consisted of 56 pounds National mesh fabric received in sheets 52 inches wide and 17 feet 8 inches long that were laid transversely across the road with an overlap of 4 inches. The position of the reinforcement in the body of the concrete was determined by laying the latter in two courses, the first course screeded to an elevation 2 inches below that required for the finished surface, after which the reinforcement was quickly laid and immediately covered with the finishing course applied within a few minutes after the bottom course so that both courses structurally formed a single monolithic course with the reinforcement imbedded in it in a substantially single continuous operation.

The culverts were all made of precast reinforced concrete pipe of from 14 inches to 48 inches diameter, made by the Musselman Company and laid with their ends set in concrete face walls which were built by the paver when it laid the concrete surface. The single concrete arch bridge of 10 feet span was built by the paver at the end of a season after it had finished road surfacing.

to handle the road material with an industrial track system, which proved even more efficient and satisfactory than was anticipated. The whole ten miles of the contract was served by an equipment of about 7 miles of 24-inch industrial track, with steel ties made by the Arthur Koppel Co. This provided enough track to reach from Pecan siding to the Pearl end of the contract, lay the necessary switches (of which there were eight) and double-track the grades. After this end of the contract had been completed, the track was removed and laid from Pecan to the Franklin end, thus serving the entire work.

The track was made up of 25-pound rails in 30-foot lengths, with steel cross ties and clips, assembled by the contractor in the field. When it was shifted as the work progressed, half a dozen or more lengths of track were neatly piled up and bundled together, placed on a timber skid and hauled to the new position by a tractor, thus saving considerable time and labor. The stiffness of the 25-pound rails and their length of 30 feet, eliminating many joints, produced an unusually rigid and satisfactory track that is recommended by the superintendent for similar





SIDE HILL STEAM SHOVEL CUT AND DOWN HILL EMBANKMENT
CONCRETE PAVER SERVED BY WHITCOMB GASOLINE LOCOMOTIVE HAULING BATCH BOX CARS ON INDUSTRIAL TRACK.

At central storage the aggregate was loaded into five-bag batch boxes, each provided with a separate cement container so tight that it was possible to leave the cement in them over night in the rain without injury. The batch boxes were loaded in pairs on flat cars, four of which were hauled in trains by gasoline locomotives running on the singletrack industrial line, which at the three principal grades was double-tracked to permit the cars to be hauled both up and down hill by the tractors that moved on the subgrade alongside the track and clear of it and were connected to the forward car of the train by a \( \frac{7}{8}\)-inch plow-steel cable 37 feet long, with a spliced eye at each end. This length of rope was found by experiment to be correct to avoid derailment, both 25-foot lengths and 45-foot lengths causing trouble because they frequently pulled the front cars of the train off the rails.

d

(To be continued)

#### Heavy Increase in Construction

In February last construction activities in the 27 northeastern states was 73 per cent. greater than one year ago, according to the F. W. Dodge Co.'s review. February building contracts in New York and northern New Jersey in February amounted to more than \$59,000,000. The next largest district construction comes from the Central West district and amounts to \$45,000,000.

MARCH CONSTRUCTION WORK
During March \$293,636,000,000 of building con-

struction contracts were awarded in 27 northeastern states, showing an increase of 65 per cent. over Feb. ruary and being the largest volume of construction in any month since April 1920, according to the F. W. Dodge Co. Public utilities amounted to 18 per cent. The largest amount of construction in any one of the five districts considered was \$88,506,000 in New York State and northern New Jersey. Contemplated new work reported in March was \$613,-000,000.

#### Peekskill Bridge

A bill authorizing the construction of a bridge across the Hudson River near Peekskill, which was briefly referred to in PUBLIC WORKS March 11th, has been passed by the State Legi-lature and signed by Governor Miller and it is expected that the construction will be commenced promptly and prosecuted vigorously by the Terry & Tench Co., who have been interested in the promotion of the project.

The State has the right to take over the bridge after five years for \$4,500,000, after 10 years for \$4,000,000, after 15 years for \$3,500,000 and after 20 years for \$3,000,000 and after 25 years for \$2,000,000, the bridge automatically becoming the property of the state without cost at the end of 30 years, if not purchased before. Toll rates are limited to from \$.10 for children to \$3.00 for loaded moving vans.



SIDE CASTING BOULDERS, BLOWN DOWN SIDE HILL.

### Heavy Loads on Highways

Actual weights of heavy loads on Massachusetts roads. Many eighteen to twenty-ton loads. Methods of weighing and of enforcing law limiting loads

During the summers of 1920 and 1921 A. P. Porter, inspector, Division of Highways, Massachusetts Department of Public Works, was employed, under Commissioner John N. Cole, investigating heavily loaded motor trucks using the Massachusetts highways. He described his work before the Boston Society of Civil Engineers a few weeks ago as follows:

"We started to weigh the trucks with two loadometers. The loadometer is a device on the screw-jack principle, with an oil gage attached to give the weight. The two instruments are first placed under the rear axle, screwed up until the wheels are off the ground and the readings taken. Then this process is repeated with the front axle. The sum of the four readings gives the total weight of truck and load.

"In using the loadometers, I found it is wise to choose a spot where the roadway is nearly level in both directions, for if one of the jacks stands on the sloping shoulder of the road, the side thrust will cause the screw to bind, and not only work very hard but may affect the readings.

"During 1920, 90 trucks were weighed by the loadometers, and in 1921 100 trucks by the loadometer and 400 on platform scales.

"The first two jacks which I used were calibrated to 20,000 lbs. each, but the second pair, supposed to

be an improved model, have a capacity of only 15,000 lbs. each

"The first truck I met after I began using these improved jacks was too heavy to be weighed with them and I had to resort to a neighboring 20-ton platform scale. The rear axle of this truck weighed 33,200 lbs., the heaviest axle load I ever weighed.

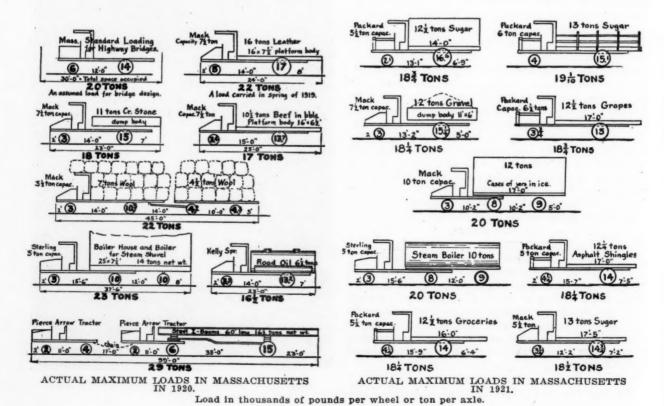
"The largest gross weight of a four-wheeled truck and load which we actually weighed was 38,300 lbs., and the largest load on six wheels was 40,000 lbs. The accompanying diagrams show the maximum loads we encountered. Undoubtedly there were some larger than these which did not happen to come our way.

way.

"The proportion of the weight which comes on the rear axle of a truck varies from 70 to 87 per cent. It is not constant for a certain truck. As more load is added, the percentage on the rear increases."

"It varies also with different makes of truck, different classes of commodities, length of wheel base, length of body, overhang, and how the load is placed. The Autocar has more of its load on the front. Loads of wool or cotton are sometimes piled forward over the cab. The average per cent. on the rear, for all makes, is about 78.

"The legal limit in Massachusetts for the weight



of truck and load is 14 tons, and outside the Metropolitan Parks and Sewerage districts there is also a limit of 800 lbs. per inch width of tire. Since the largest tire practicable is 14 ins. wide or its equivalent, two 7-in. tires, this practically limits the legal axle load to 22,400 lbs. even with the largest tires.

"When the weight of the truck and load was over the legal limit several hundred pounds or more, we summoned the driver to court. So far this year we had 116 cases in court and secured a verdict of guilty

in 109 cases.

"Sometimes we made the truckman remove part of his load. On one occasion in Reading I stopped a truck going from Boston to Lowell which weighed 38,300 lbs., and another owned by the same company going to Lawrence which weighed 34,100 lbs. When told they could not proceed they telephoned to Boston for another truck, which came out and took 25 barrels of sugar off of one truck and 17 off of the other, which made this third truck overweight.

"When we started the investigation there were

three facts we wanted to determine:

"1. The Maximum Load.—Actual weight of heaviest truck load and how its weight is distributed on the wheels. This is to be used as a basis for computing the greatest stresses in the pavement and in

bridges.

"2. Overloaded Trucks.—The ratio of the actual load to the manufacturers' rated carrying capacity is called the "load factor." While we found some trucks carrying as much as two or three times the rated capacity, the average load factor for all the trucks carrying any load is about 1, and taking into account the trucks returning empty the average load factor is about 0.5.

"3. Intensity of Traffic.—A highway engineer is often called upon to compare the traffic over one road with that over another. For this purpose it is necessary to stop every heavy truck passing a certain point, ask the driver a number of questions regarding the weight of his truck and load, and find the total weight of all the trucks in a given period of time. I adopted 'tons-per-hour' as being probably the most convenient unit to express the volume of traffic. For instance, if one road carries ten times as many tons per hour as another, it is reasonable to suppose that the former road will wear out about ten times as fast as the latter and cost ten times as much to keep up, other things being equal.

"We divided the commodities carried into five groups:

"1. Crushed stone, gravel, etc.

"2. Oil, gasoline and tarvia in tank bodies.

"3. Groceries, meat and drinks. "4. Wool, cotton and dry goods.

"5. Machinery, lumber and furniture.

"Our analysis of these figures shows some interesting conclusions; among others, that the loads going out from the city are very much greater than the loads going in toward the center. About 75 per cent. of the net load on any one of the through routes is going out from Boston, and only 25 per cent. coming in. If these could be more nearly balanced the efficiency of this kind of transportation would be very much increased."

#### Gasoline Trucks for Street Railway Cars

The distinction of being the first town in the United States where gasoline trucks are used exclusively for transportation purposes is claimed by Manhattan, Kansas. The Manhattan City and Interurban Railway Co. has decided to gasolinize its transportation system and four trucks are in daily service on the street railway tracks of the company. The cars used are of the four-wheel-drive type and are said to make a 5 per cent grade 2,500 feet long at 14 miles an hour. Each car has a seating capacity of 32 persons. They have electric starting and lighting devices, heating systems which utilize the heat from the motor exhaust, and weigh 7.240 pounds as compared with the 60,000 pounds weight of the electric cars.

#### Keeping Concrete Pavement Wet

Probably the method most commonly used for keeping a concrete pavement damp while curing is that of covering with earth which is wet down occasionally. In a number of instances, ponding is employed, but this is conveniently applicable only to roads that are practically level. The city of Seattle permits contractors to use either of these methods or, as a third alternative, continuous sprinkling.

Several years ago a contractor adopted the third method, using ordinary whirling lawn sprinklers, but these used excessive quantities of water and would be too expensive and unwieldy for a large contract. Recently another method of sprinkling has been used in Seattle which was devised by J. L. Smith, contractor for a 2½-mile improvement on a part of the Pacific highway in that city. W. H. Tiedeman, principal assistant city engineer, who describes this in the Concrete Highway Magazine, states that this is not only inexpensive and easily handled, but is, from the engineer's standpoint, a very efficient

method of curing concrete.

"Mr. Smith had on hand from former county contracts, a large quantity of 1¼-inch pipe in about 20-foot lengths. These are coupled together with tees into which a ½-inch nipple, 3 inches long is screwed, and a stationary brass cap known as a "Mutt" sprinkler completes the installation. A simple adjustment of a screw regulates the amount of spray. The connected line is attached to a hydrant. which are about 300 feet apart in this city, and the concrete gang carries the connecting pipe onto the previous day's work, which takes only a few minutes. One man is employed to take care of the system during the day. On a recent job one-inch pipe was used and an even smaller diameter may prove sufficient for the supply line. Meters show that 41 cubic feet of water are used to wet 100 square vards per hour.

"The sprinklers are required to be in operation during the ordinary working hours, but in the summer months the night watchman is instructed to turn on the water about sun-up and to turn it off after sun-down. Our summer nights are always cool, so we do not expect serious evaporation to take place."

Mr. Tiedeman gives as additional advantages that the cost is small, costing the contractor less than an earth covering; it is simple to construct, it secures a thorough and continuous wetting, and there is almost no expense for cleaning up afterward. It saves the destruction of parking strips by the storing on them of earth required for covering the pavement and also the tracking of dirt over the sidewalks, and leaves a perfectly clean pavement on completion.

# Importance of Surface Finish of Pavements\*

Life of a concrete road depends as much upon this as upon any other factor. Remedies for surface unevenness.

I believe that in a concrete road economically designed, the life of the pavement depends as much upon the surface finish as upon any other factor. We know now that impact is the great cause of destruction in our pavements. If the wheels of vehicles are smooth and the pavement surface is smooth there is no damaging impact from traffic. The road lives, even though it be weak in proportion to the volume and weight of traffic it must carry. But let surface irregularities develop, and no mater how strongly built, the whole pavement soon shows the effects of wear.

We build our roads on an average to withstand a pressure of 800 pounds per lineal inch width of tire. Yet, if an unevenness in surface of only ½ inch occurs, the impact of one rear wheel of a five-ton truck may exert an impact pressure upon the road of 20,000 pounds. Under such pressure the unevenness becomes a depression whose edges spall and break, causing further impacts and more depressions until the pavement is badly damaged.

There are five general causes of unevenness in the pavement surface:

1. Foreign materials in the aggregate, which, failing to amalgamate, are ousted, leaving holes and depressions.

2. Non-uniform aggregates, which cause inequalities in wearing resistance to traffic, and subsequent depressions in the weaker places.

3. Poor workmanship in striking off and finishing

4. Cracks, longitudinal and transverse, due to frost action, changes of temperature or unequal bearing power in the subsoil.

5. Uneven joints, perhaps the most common cause of surface trouble, due often to the piling up of joint material or to a difference in elevation of the slab surface.

The general remedies for surface unevennness are as obvious as the unevenness itself, and therefore, perhaps, as often neglected—strict enforcement of specifications exacting good material and good workmanship. Sometimes the letter of the specifications is violated, and frequently their spirit. When all engineers know their job so well that they can show contractors easier and better methods of doing their work, and when all contractors regard highway work as a legitimate industry and not a financial

gamble, then we shall have that adherence to specifications that will insure good work and smooth surface.

Three general methods of preserving good surface finish once it is obtained, are the use of steel reinforcement; the division of the road longitudinally; and the wider spacing of joints with the use of dowels.

The advantages of steel reinforcement are that it gives the road greater bearing power and greater resistance to frost and that it offsets irregularities and weaknesses in the sub soil. By helping to preserve the integrity of the pavement it minimizes any tendency towards cracking, which is, of course, a cause of surface unevenness.

The division of the road longitudinally increases its beam strength about four-fold. Observation reveals that longitudinal cracks are not found in slabs 9 and 10 feet wide, though we have all encountered them in slabs beyond that width.

Transverse joints being a prolific source of trouble, it is well to diminish their number as far as possible through the use of the longer slab. This wider spacing of joints becomes feasible through the use of steel reinforcement to meet the temperature stresses of the slab. The use of dowels gives stability to the joints and holds the surface even. The submergence of joints an inch below the surface has proven unsatisfactory. Devised at first to secure a smooth surface and permit the use of a finishing machine, it seemed admirable until subsequent expansion crowded and crushed the concrete above the joint material, leaving a badly ravelled and spalled joint. The best method that I have found of making a joint is to submerge the joint material until after the screed or finishing machine has passed over it; then to lift the joint material slightly above the surface with long fingered tongs; then, to finish the joint with the split float or split roller, rounding the concrete next to the joint material with an edging

The actual method of finishing is of course important in securing a smooth surface. Some road builders prefer to use the finishing machine with the roller and belt. It is essential that the roller be light. A too heavy roller pushes the crown out of the pavement, and spoils the surface. Most specifications call for a weight of from 12 to 15 pounds per foot length. Some builders omit the roller, using only the machine. My own experience indicates that the roller helps. One advantage of the finishing machine is that a dryer concrete can be used with it, which gives greater strength to the pavement. It also gives more uniform results than can be obtained with a green gang, and seems in general more foolproof than the hand method. Still, many prefer to strike off with the hand screed using the roller and This has the advantage of making one piece of plant the less to get out of order and where a heavy screed is used in the hands of competent workmen it gives as smooth a finish as the finishing machine.

With either method the board belt gives unquestionably the best finish. The bow belt however, can give good results. Proper belting takes off not only the excess water, but also the clay loam, laitance etc., that tend to form a scale on the surface.

<sup>\*</sup>Excerpts from paper by H. Eltinge Breed before the Good Roads Congress.

Published Weekly at 243 W. 39th St., New York, N. Y.

J. T. MORRIS, Treasurer S. W. HUME, President

Subscription Rates
United States and Possessions, Mexico and Cuba \$3.00 year
All other countries. 4.00 year
Change of Address
Subscribers are requested to notify us promptly of change
of address, giving both old and new addresses.

Telephone (New York): Bryant 9591 Western office: Monadnock Block, Chicago A. PRESCOTT FOLWELL, Editor FRANK W. SKINNER, Associate Editor

#### CONTENTS

CONSTRUCTION OF FRANKLIN HIGHWAY.
Illustrated. By E. H. Sauerman
Heavy Increase in Construction
Peekskill Bridge
HEAVY LOADS ON HIGHWAYS. Illustrated 258
Gasoline Trucks for Street Railway Cars 258
Keeping Concrete Pavement Wet 259
IMPORTANCE OF SURFACE FINISH OF PAVEMENTS
EDITORIAL NOTES
RECENT CHANGES IN PAVEMENT DESIGN 262
MAINTENANCE OF ROADS. Tables
Patrol Maintenance 265
Gang Maintenance
Cost of Maintenance 271

#### City Streets and Highways

Twenty-five years or even ten years ago the vehicles carried by highways outside of the limits or immediate vicinity of cities were much lighter than those carried by streets in the freighting and manufacturing sections of cities. Motor traffic was confined almost entirely to passenger vehicles. Considering this fact and the greater number of vehicles, pavements on city streets were made both wider and heavier than those on the rural highways.

But this is no longer the case. If anything, the highways now carry heavier loads than most city streets. An article in this issue tells of loads of fifteen to seventeen tons on a single axle found using Massachusetts highways, and five to ten tons is common in most states. There would, therefore, appear to be no longer any reason for planning highways for lighter loads than city streets.

There are, of course, differences in conditions other than weight of loads. City streets carry more vehicles than highways. Some popular highways are crowded with vehicles on Sundays, but a count would show that even then the total number is less

than are found on the busiest streets of the nearest large cities on a week day.

City pavements are cut into for water, gas and other public service pipes and structures, which seldom occurs with highways, and the several trenches under streets both present weak places in the subgrade and furnish drainage of it.

These differences between the two must be recognized in planning, constructing and maintaining street and highway paving. On the other hand, because of the increasing weights of loads on highways, it can no longer be taken for granted that a highway pavement need not be so heavy as a street pavement; or, consequently, that it will be cheaper to construct.

#### Importance of Sub-Grade

Another article in this issue tells in detail of changes made in plans and designs for city pavements, as described to us by more than one hundred and fifty city engineers, and it is significant that most of these changes are apparently for the purpose of securing a stronger pavement. They include thicker base, richer mix, use of reinforcement, etc.

For the reasons stated above, if there is a necessity for making city pavements stronger, the same necessity is even more urgent in the case of highways, where the increase in weight of vehicles has been greater.

There is this to be remembered, however, while the wear of the traffic is borne by the surface, the weight is ultimately carried by the sub-grade. And the heavier the load, the more important this principle becomes. It is absured to expect any pavement to carry an axle load of ten, fifteen, or twenty tons by bridging or in any way except transmitting it directly to the sub-grade. If this is not firm at all points, breaks are sure to occur.

The heavier the loads carried by a pavement, the greater the attention that must be given to the subgrade.

#### Co-ordination of Construction Methods With Local Conditions

To conform to standard construction practice and avoid experiments is a wise rule, provided standards are understood to be general principles and types considered as independent units. The modification and combination of such units to best conform to varying requirements and unusual conditions is one of the most important elements of successful engineering construction.

The essential features of ordinary arangements and equipment are capable of a great variety of combinations and modifications that, without involving new or untried features, may produce great efficiency and economy where adherence to the usual routine even with substantially the same elements, would be very unsatisfactory.

The contractor who best knows the potential value of the various kinds of equipment on the market and what general methods and operations are successful and the conditions under which they are most advantageous, and possesses the ability to analyze his problem, anticipate his principal requirements and difficulties and fit available facilities to

them with skill and ingenuity, will be a large gainer in the rapidity, excellence and lower cost of his work. The net result is that the items of the equipment selected co-operate to the best advantage, and that the methods are arranged in accordance with the probable and actual developments of the work.

These principles are especially pertinent to long sections of highway construction where topography, transportation facilities, and the character of the construction itself may vary greatly at different points. In such cases location of headquarters, distribution of plant, sequence of operations and the best combinations and utilizations of available plant applied in ordinary or novel fashion, afford a wide field for successful operation.

Examples of excellent results obtained in this manner are offered by the Franklin Highway construction, described in this issue, where an elastic system of distribution was obtained by combining the advantages of the abundant available supply of tractors with those of an industrial railway service; the elimination of brakemen's wages and the increase of safety by special car devices applied on the steep grades; construction of a simple platform on a narrow side hill to utilize limited storage space and facilitate gravity handling of materials, and the carefully prearranged handling of cement bags so as to keep a maximum amount in storage without rehandling and to substitute automatic mechanical conveyors for hand work.

## Recent Changes in Pavement Design

One hundred and fifty cities report changes made last year or this in base, binder, cushion, joint filler, kind or proportion of aggregate, use of reinforcement, and other details.

In response to inquiries addressed to several hundred city engineers asking what changes they had made recently in the details of pavement design, more than two hundred informed us that no changes had been made. However, about one hundred and fifty reported some changes, most of them in brick and concrete pavements and in bases for pavements. These changes, classified according to the kinds of pavements, were as follows:

#### SHEET ASPHALT

Little Rock, Ark., has increased thickness of binder course to 1½ inch minimum.

Los Angeles uses water-worn pebbles, crushed boulders or quarried rock, instead of quarried stone only, and has changed base mix from 1:3:6 to 1:2½:5 and surface mix from 1:1½:3 to 1:2:3½. For asphalt wearing surface both fine and coarse mix are now used instead of fine only, with the following changes.

8	Prior to	Subseq	uent to
	Aug., 1921	Aug	., 1921
			Coarse
	Fine mix	Fine mix	mix
	Per cent.	Per cent.	Per cent.
Asphalt cement	. 10 to 12	9.5 to 11.5	7 to 9.5
Sand and stone dust	. 13 to 17	13 to 18	9 to 13
Pass 80 mesh	. 20 to 25	18 to 28	7 to 12
Pass 50 mesh	. 17 to 22	16 to 24	10 to 16
Pass 30 mesh	. 18 to 24	18 to 26	18 to 24
Pass 20 mesh	. 4 to 8	4 to 9	10 to 16
Pass 10 mesh	. 2 to 5	2 to 5	11 to 18
One-half mesh			6 to 12

Fort Lauderdale, Fla., uses 10-inch macadam base instead of 8-inch.

Logansport, Ind., has abandoned combined curb and gutter, using curb alone, either monolithic with base or superimposed on it.

Fort Dodge, Ia., has reduced penetration required for wearing surface.

Topeka, Kan., has increased thickness of base from 5 inches to 6 inches.

Wichita, Kan., has reduced penetration of A. C. to 45 on traffic streets.

Madisonville, Ky., will use brick gutters on a 4-inch concrete base.

Lorain, O., will use concrete base 8 in. thick at

center and 5 in. at sides of street.
Oil City, Pa., is changing from 1½ in. top and 1 in.

binder to 1 in. top and 1½ in. binder.

Wilkes-Barre has changed the thickness of base under asphalt from 6 in. to 9 in. on the main thor-

oughfares.
Denton, Tex., will use 4 in. and 5 in. plain concrete base with 2 in. rock asphalt surface.

#### BRICE

#### Base

St. Petersburg, Fla., uses shell or rock foundation instead of sand in some cases.

Bloomington, Ill., has increased base for brick from 4 in. to 5 in. in residential streets.

Danville, Ill., is using a richer mix. and greater thickness for its base on heavy-traffic streets.

Mattoon, Ill., is changing from 5 in. to 6 in. thickness of base.

Waukegan Ill., has changed its mix. for concrete base from 1:3:6 to 1:3:5.

Chanute, Kans., has changed the thickness of concrete base from 5 in. to 6 in.

Emporia, Kans., has changed the thickness of concrete base from 4 in. to 5 in. and the mix from 1:3:6 to 1:3:5.

Ashland, Ky., has changed thickness of base from 6 in. to 8 in.

Sedalia Mo., intends to use heavier base than the 4 in. in residence districts and 6 and 8 in. in business that are now used.

Lexington, Neb., has increased thickness of concrete base from 4 in. to 5. in. and will increase it to 6 in. on heavy-traffic streets.

Johnson City, N. Y., is paying more attention to

the water used in mixing the concrete.

Ashtabula, O., contemplates reinforcing concrete

Jackson, O., is increasing the thickness of base 1 in. Lorain, O., brick will have concrete base 7 in. thick at center and 5 in. at sides.

Painesville, O., has increased the base from 5 in. to 6 in. and 8 in. on heavily traveled streets.

Blackwell, Okla., is using a heavier base.

Greensburg, Pa., has substituted for base 8 in. of crushed furnace slag instead of 6 in. of granulated slag.

Greenville, Tex., has increased thickness of concrete base from 4 in. to 5 in., and uses graded aggregate in place of bank run.

Augusta, Wis., will lay brick on sand foundation.

Cushion

Bloomington, Ill., has reduced sand cushion from 2 in. to 1 in.

Chicago Heights, Ill., is using 1 in. sand cushion mixed with 20% of cement.

Mattoon, Ill., is changing from sand to bituminous mastic cushion.

Omaha, Neb., has changed from sand cushion to sand-cement cushion.

Huntington, Pa., in 1921 changed from cementsand cushion to straight sand.

Brick

Bloomington Ill., will use some 3-in. brick.

Streator, Ill., proposes to use 3-inch vertical fibre brick on 4-inch concrete base.

North Tonawanda N. Y., has begun use of 3-inch vertical fibre brick on 4 in. to 5 in. concrete base.

Jackson, O., is using 31/2 in. brick.

New Boston, O., is dispensing with nose brick along street railway tracks.

Sewickley, Pa., is now using 3-in. brick instead of

Longview, Tex., has changed from 3 in. brick to  $2\frac{1}{2}$  in. on residence streets.

#### Filler

St. Petersburg, Fla., has changed from sand filler to asphalt filler.

Chicago Heights, Ill, is using elastic filler instead

Mattoon, Ill., is changing from cement to bituminous mastic filler.

Murphysboro, Ill., will use asphalt filler for brick pavements.

Grand Rapids, Mich., has changed from cement grout to asphalt filler.

Binghamton, N. Y., has decided to use bituminous filler excusively.

Johnson City, N. Y., is paying more attention to

the making of bituminous joints.

North Tonawanda, N. Y., is using asphalt filler

with vertical fibre brick.

Bucyrus, O., is using soft filler instead of cement grout.

Greensburg Pa., has substituted asphalt filler for sand.

Rankin, Pa., has changed from cement grout filler to oil asphalt.

Wilkinsburg, Pa., is using oil asphalt filler instead of cement grout or sand.

Parkersburg, W. Va., has changed to asphalt filler except in street car tracks.

#### CONCRETE

#### Thickness

Napa, Cal., has increased thickness from 5 in. to 6 in.

San Bernardino, Cal., has increased thickness. Norwich, Conn., has increased thickness to 7 in.— 1:2:4 mix.

Ames, Ia., has increased the thickness to 8 in., using reinforcement.

Paducah, Ky., may increase thickness—now 6 in. Gardiner, Mass., old design 6½ in., now uses not less than 7½ in. reinforced.

Pittsfield, Mass., has changed thickness from 9 in. and 7 in. to 8 in. and 7 in. and from plain to reinforced.

Hastings, Mich., has changed from 6 in. to 7 in. Webster Grove, Mo., has changed from 6 to  $6\frac{1}{2}$  and 7 in. on residence streets, and from 8 in. to  $8\frac{1}{2}$  in. on through roads.

Camden, N. J., increased to from 7 to 10 in. according to traffic.

Little Falls, N. Y., will make all concrete 8 in, thick, with reinforcement.

Bellefontaine, O., may increase thickness in alleys from 6 in. to 7 or 8 in, and in streets from 8 and 6 in. to 9 and 7 in.

Lorain, O., will make concrete 10 in. thick at the center and 6 in. at sides.

Northampton, Pa., is increasing thickness from 7 in. to 8½ in. at the center.

Chehalis, Wash., has increased thickness from 6 in to 7 in.

Olympia, Wash., has increased thickness on heavy-traffic streets.

Sheboygan, Wis., will increase thickness, which is now 8½ in. at the center and 6 in. at sides.

Wisconsin Rapids, Wis., has increased thickness from 6 and 8 in. to 7 and 8 in.

#### Mix

Palo Alto, Cal., now uses 6 sacks of cement, 0.51 cu. yd. of sand and 0.81 cu. yd. of rock per cu. yd. of concrete.

Derby, Conn., now uses 1:2:3½ mix.

Kendallville, Ind., two-course pavement, now uses  $1:2\frac{1}{2}:4$  for the base and  $1:1:1\frac{1}{2}$  for the wearing course.

Newcastle, Ind., two-course pavement, now uses 1:3:5 for the base and 1:1½:3 for wearing course; and for one-course, 1:2:3, 7 in. and 8 in. thick.

Greenfield, Mass., has changed from 1:2:3½ to 1:2:4 and added reinforcement.

Pittsfield, Mass., has decided on 1:2:31/2 mix. with reinforcement.

Muskegon, Mich., has changed from 1:2:5 to  $1:1\frac{1}{2}:3$ .

Greenville, S. C., will use a 1:21/2:4 mix.

Wisconsin Rapids, Wis., has changed from 1:2:4 to  $1:2:3\frac{1}{2}$ 

Reinforcement

Edwardsville, Ill. is considering reinforcement. N. Chicago, Ill., has used 40 lbs. of mesh reinforcement with a 1:2:4 mix. and one-course instead ctwo, 8 and 6 in. thick, with good results.

Oelwein, Ia., will use mesh reinforcement.

Wichita, Kans., will possibly use reinforcement. Greenfield, Mass., has adopted reinforcement.

Holyoke, Mass., has adopted reinforcement. Pittsfield, Mass., has adopted reinforcement.

Worcester, Mass., used reinforcement for the first time in 1921, with a 1:2:4 mix.

Detroit, Minn., has changed weight of reinforcement from 30 lbs. to 40 lbs. per 100 sq. ft.

Webster Grove, Mo., will use 44 lbs. and upward. Freemont, Neb., will probably use road mesh. Irvington, N. J., has changed from mesh to bars. Newton, N. J., has changed from mesh to bars.

Nutley, N. J., will use reinforcement. Herkimer, N. Y., is trying double fabric reinforce-

West Park, O., will increase weight from 25 lbs. to 40 lbs. per 100 sq. ft.

Shawnee, Okla., is to use reinforcement. Altoona, Pa., has increased weight of mesh from 25 lbs. to 56 lbs. per 100 sq. ft.

Monongahela, Pa., will use 40 lb. triangular wire

Wichita Falls, Tex., is increasing weight to 50 lbs. Logan, Utah, uses marginal reinforcement instead of 28 lb. wire mesh.

Manitowoc, Wis., is using heavier reinforcement. Sheboygan, Wis., will increase weight to about

#### MISCELLANEOUS.

Centralia, Ill., has adopted concealed joints.

Marion, Ill., will not construct expansion joints but will use a thin metal plate for contraction joint.

Charles City, Ia., will use trap rock instead of gravel as aggregate.

Iowa City, Ia., will use no expansion joints, but fill lateral cracks with filler.

Oelwein, Ia., will use expansion joints.

Baltimore, Md., will permit either gravel or crushed stone in a 1:2:4 mix.

Fairibault, Minn., has increased the amount of crown.

Irvington, N. J., is using corrugated metal strip, 24 gauge, painted, in the center of the road, which is built in two longitudinal sections.

Lackawanna, N. Y., is using crushed slag in place of crushed stone.

Eugene, Ore., expects to use some integral curb. Lebanon, Pa., has decreased thickness expansion joints to 3/2 in.

Philadelphia, Pa., will lay all concrete pavement, where the soil is clay, on a crushed stone or slag subbase 4 in. thick.

Rutland, Vt., uses larger type of stone dowels at all joints

West Allis, Wis., has changed from two-course to one-course.

Wisconsin Rapids, Wis., is using separate curb and gutter.

#### BITUMINOUS CONCRETE

Prescott, Ariz., has changed from 4 in. base to 5 in. base, with no expansion joints.

Burlingame, Ark., has increased the size of rock in Topeka mix.

San Francisco, Cal., is gradually eliminating straight asphalt type and using 11/2 in. top on 6 in. cement concrete base.

Pocatello, Ida., is using bitulithic top on 6 in. reinf, concrete base instead of crushed rock base,

Ashland, Ky., is changing from macadam to con-

Clarksdale, Miss., expects to use 6 in. concrete

Rutherford, N. J., contempates using asphaltic

West New York, N. J., is increasing thickness of base by 1 to 2 inches.

Geneva, N. Y., is increasing thickness of concrete base from 5 in. to 6 in.

#### OTHER KINDS

Baltimore, Md., has changed mix of cement-sand bed for block paving from 1:4 to 1:3.

Omaha, Neb., has cut out sand cushion for creosoted wood block.

Newark, N. J., uses asphalt and sand filler for granite block instead of cement grout or cement and sand.

Port Chester, N. Y., has increased thickness of base for asphalt block.

#### MISCELLANEOUS

Tucson, Ariz., is making more extensive use of bituminous base instead of cement concrete where subsoil is caliche.

Anaheim, Ark., is using thicker base and richer mix.

Santa Maria, Cal., has changed from oil macadam to concrete account of freight rates.

Chicago, Ill., has increased base from 6 in. to 8

in., 1:3:6 mix., for heavy traffic streets. Elwood, Ind., uses heavier designs and better ainage. "Why not a layer of crushed stone under

all bases when subsoil is heavy clay or loam?' Fort Wayne, Ind., has changed concrete base from 1:3:6 mix. to 1:2:4.

Marion, Ind., secures better drainage and thicker

foundation. Creston, Ia., has increased minimum base thickness to not less than 5 in.

Hutchinson, Kans., is using thicker base.

Three Rivers, Mich., now builds combined curb and gutter instead of curb only.

Rochester, Minn., has changed thickness of base from 4 in. to 5 in. and mix. from 1:3:8 to 1:3:6.

Lincoln, Neb., has adopted the use of expansion joints in concrete base.

Buffalo, N. Y., now places reinforcement over all

Cincinnati, O., now uses 8 in. concrete base on heavy-traffic streets instead of 6 in.

Conneaut, O., is using heavier base.

E. Cleveland, O., has increased the percentage of the large aggregate in the base.

Toledo, O., is increasing the thickness of foundation on heavy-traffic streets.

Oklahoma City, Okla., is using a thicker base, with 5 in. a minimum.

Monongahela, Pa., is using a thicker base.

Pittsburgh, Pa., has increased thickness of base from 6 in. to 8 and 9 in.

Bristol, R. I., is using a heavier base.

Green Bay, Wis., will make combined curb and gutter of one-course construction, using 1:2:3 mix.

Janesville, Wis., is changing concrete base from 5 in. to 6 in. on most work.

# Maintenance of Roads

Information on the subject tabulated from reports furnished especially for this issue by highway officials of more than five hundred counties. Mileage maintained, cost of maintenance, where patrol maintenance is used and where gang, equipment of each, work done, etc.

# Patrol Maintenance

			1	OBL	10	0										
	Equipment of Patrolman	Plow. slip scraper, buck scraper,	grader, small tools Grader, drag, plow, scraper, axe,	Truck, tractor, maintainer, cletrac, wheeler, small grader Small grader small grader and grader, team, wagon, scrap. Blade, shovel, ploks, spades, scrap.	er, plow, wagon, small tools Grad, plow, shovel, axe, pick &	2 horse grader & misc. tools Drag, slip, plow & hand tools Blade, wag., slip, drags, small tls.	Truck, team, maint., smail tools Grader, slip, drag, hand tools Wagon, pat, grader, small tools Trucks or team, drags, blade, sml.	Team, wagon, grader, etc. Maint, tractor, grader, 2 men,	Fatrol grade Grader, slips, p		Drag, plow, small tools Tractor or truck & maint. Grader, slip, wheeler, plow, smail	Drag, blade, small tools Team, patrol, grader, slip, drag,	Truck, plow, slip, grader, drag,	Drag, engine, maint.	Grader, slip & wheeler Drag, grader, small tools Scraper, plow, team, wagon, blade	Tools, blade, slips, plows Team, slip, plow, small tools Patrol grader, slip & small tools Tractor, grader, maint, drags, plow, slips
Average length	patrol section, miles	10	7 1%	30	7-10	997-	0 & L-13	<b>80</b> %	121/2	10 7 eam, 5-6 tor, 12-2	20 120 120	10 to	12	221/2	5-10	8-10 7
	Roads on which patrol mainte- nance is used	Karth	State rds., earth	Primary & co.	All prim. & co. rd.	Primary gravel Dirt Earth & gravel	all Earth rds Gravel All	Earth	Farth	rds. avel t	Earth Gravel Main rds.	Dirt Prim. co.	Earth & gravel	Dirt & gravel	Gravel, dirt	Earth Earth Dirt Conc., grav., earth
	County and State	Iowa	Allamakee	Black Hawk	Bremer All prim. & co. rd.	Buena Vista Cass Cerro Gordo	Chickasaw Clarke Clay Clinton	Crawford	Davis Decatur	Dickinson Dubuque Floyd	Guthrie Hamilton Hancock	Harrison Jackson	Jasper	Kossuth	Lyon Marshall Mitchell	Monona Earth Monroe Earth Montgomery Dirt Muscatine Conc., grav., earth
0	Equipment of Patrolman	4 mule, 2 wagons, rd. mach., etc.	Grdr, 2 trucks, plow, slip shovels	Team & drag Truck & drag & light grader		2-ton truck, patrol grader Drag, fresno, plow, wagon	Drag, grader & small tools Tractors, truck, teams, graders,	drags, levelers 2 men, tractor & maintainer Grader, drag, small tools	Grader, scraper, wagon, small	Drag & spade with 2 teams Grader & scraper, team & wagon, shovels, etc.	Drag & scraper Light grader, drag, shovel	Team, wagon, parrol grader, plow scraper, drag, shovel, spade, axe, bar, hammer	Grader, 2 horses, rd. drag, small	Truck, drags, maint. machines	Grader, drags, plow, scrapers Team, drags, graders, Grader, drags, ploks & shovels Drage acranar graders aloves	Grader, drag, small tools Grader, drag, scraper & plows Grader, drag, scraper & plows Grader, 4 & 2 horse drags
Average	patrol section, miles	20	12	:04	: M	00 70 70 64	3-6	20 co	00	. 9	100	00	*	30	20 01 01 01 01	111516 119016
	Roads on which patrol mainte- nance is used	gravel	gravel	Gravel surf Between ranches State	Z, 500 ml. co. rds.	State	Earth 27 ml. Earth	Co.; starts Apr. 1 State aid	Hill state aid rds.; gravel, stone &	earth Dirt Dirt age, main rds.		200 ml. co. rds.	State aid Earth	Dirt or oiled earth	75	Gravel Gravel All Gravel
	R County and State	Alabama Montgomery	Arkansas Hempstead		Delaware New Castle		Bond Christian Clay	De Witt Co.;	LeeAll state aid rds.; Stavel, stone &	McDonough	Monroe Pulaski	· · · · · · · · · · · · · · · · · · ·	Wilnebago	Woodford	Decatur Henry Jackson Pomey	Shelby St. Joseph Vigo Wayne

# Patrol Maintenance—(Continued)

Average	Roads on which patrol patrol patrol patrol mainte- section, Equipment of Patrolman Michigan (Continued):	Gravel Gravel All	Gravel & earth 7-10 Pla	Gravel & dirt 5 Grader, mower, sllp, wagon 5 Grader, scraper, wagon, mower Gravel 7 Grader, drag, wagon, scraper 15 Blade machine, wagon, shovel	Gravel 6-7 Drag , grader, wagon, rake, mower, etc.	Gravel 6 Grader, team, wagon, mower, small tools Gravel 5-7 Grader, dump wagon, planer,	Mower All 6 Grader, wagon, slip, dra Rarth & gravel 8 Planer grader, scrat	00 t-10	3 - 2	Gravel 8 Dirt & gravel 4 Gravel 6	වෙනන	6 Grader, scraper, wagon, drag,	Gravel 6 Grader, drag, sarabil tools Gravel 6-8 Grader, wagon scraper, shovel,	All 8 Grader, drag. State ald 9 Grader, drag.	Earth & gravel 6	Gravel 6 Blade, wagon, mower, small tools	Earth 20 mi gravel	100 Truck, drag	Dirt 8 Team, wa	Dirt 6 Drag & shovel 8 Drag , fresno, plow, plek, shovel. State hwys, 10 Rd. drags, Graded dirt 7 Grader & maint.	Farth & gravel 12 3 trucks, 2 teams
-		O O O	Minnesota Aitkin Blue Earth .	w Cottonwood Crow Wing Crow Wing		Faribault Goodhue			w, Lake Lincoln		Murray Nobles Norman	Ottertail	tools, Pope	in su	Todd Washington	W	Cooper Jasper Washington		gravel Musselshell Prairie	Richland Sheridan . Toole	rebraska Know
	Equipment of Patrolman	, scraper, drag, grader, small tools ag, grader, wagon, small tools	Maint., 81lp, shovel, axe der, plow, slip, shovel, mower, axe gron, drag, grader, small tools	ruck or team, shovels, slip, plow Grader, truck & tractor horse & light maintainer	Drags, ngnt graders tm, wagon, grader, slip, plo small tools	ckemaint, or tractoremaint. Grader, plow, slip, etc.	ader, drag, shovel, pick, ham-	Slip, shovel, drag, grader uck, grader, scarifier, water	tank, pumps, broom am, wagon, grader, slip, plo small tools	Plow, scraper, drag	Grader, 3 scrapers, plow Drag & shovel Rd. drag & maint.	Tractor & team Drag, plow, scraper	o, snow drag slip, small ler, hand too	Drag, grader Drag, slip, shovel Drag, slip, shovel Drag	Drag, scraper Drag, shovel	Jagon & team, brooms, shovel,	Grader, drag, shovel, axes Light tools, small truck	an, drag, grader, small too	tar pot &	Graders, trucks & drags Truck, grader, drags, plow, Grader, drag, shovel, rake, as	Wagon, shovels, picks, floa
Average	length patrol section, miles	Slip, scraper, Drag, grader,	. 10	10 earth Truck or 12-20 Grader, 8 4 horse 6	18 Team, wagon sn 20 Grader, scral	100	- hô	5 Slip, shovel, drag, grader Truck, grader, scariffer, wal	14 Team, wagon, grader, slip, plow,	8 Plow, straper, drag 4 Drag plow	Gra	7,	Grader, drag, slip, snow drag Grader, drag, slip, small Drag, grader, hand too		4-5 Drag, scraper 6 Drag, shovel	10 Wagon & team, brooms, shove	15 Grader 8 Light	Team, dr	pot &	8 Graders, 15 Truck, gra 10 grader, drag 8 Garder, ra	6 Wagon, shovels, picks, floats
Average		gravel 11	h 6 6 10 arth 10 arth	o pav. 10 earth 4 avel 12-20	18 20	ravel 15 earth 10	Grader, drag,				6 Gra	12.5	1 8 Grader, drag, sip, small start of the control o	့် <b>မ</b> ာလ ကို		Wagon & team,	Grader	o o	Grader, drag, tar pot & tools	rth 8 15 10 10 10 10 10 10 10 10 10 10 10 10 10	

# Patrol Maintenance—(Continued)

Equipment of Patrolman	Horse & wagon, pick, shovel, asph. kettle	Pick & shovel, dynamite Truck Shovel, pick & tamper	Two Trucks, graders, etc. Team, drag Tractor, planer & grader 2 trucks, blade, wagon, small tools	Team Wheelbarrow, kettle, pick, shovel	Truck, rd. fixer, small tools Truck & grader Truck or tram, rd. fixer or drag, fresno, rake, pick, shovel Truck, graders	Grade	Fixer, drag, grader, tools Grader, truck, rd. fixer Team & blades	Graders, drags, teams Shovel, pick, mattock, wheelbar-	rows, etc. Truck, rd. machine, small tools Rd. machine, scrapers, drags	Tractor, truck, graders, drags Grader, fresno, drag, small tools Pick	Planer drag plow scrapers.	Truck, teams, motor graders	Team, scraper, plow  Grader, drag, shovel, pick, rake	Team, wagon, drag, grader, pick,	Grader, planer, drag Truck, drag, grader, small tools	Grader, planer, wagon, tools Horse patrol Teams, grader, wagon	Team, grader, drag, plow, wagon Grader, drag, scraper, hand tools Grader, wagon, scraper, plow,	pick, shovel, etc. dump wagon, small r, wagon, small to	Teams, drag, plow, small scrapes Truck, drag, small tools
Average length patrol section, miles	10	3 16	3 to co. 10 10 36	99	10 20 13 9	surf. 15 grav.,		31/2	∞ :	. 8000		878	27.8	00	10 1/2	5.75-7%	00 m 00	00 00 QC	8 12 20
Roads on which patrol mainte- nance is used	Rock crushed	Dirt	All Dirt Earth Concrete	Soll Macadam	state P Gravel Gravel surf. r	hard	Gravel surf. rds. Conc. asph., asph. conc., brick surf. rds.	Impvd. rds.	State	Dirt & gravel	Sand-case	Gravel	Co. & state	Clay gravel	Clay Macadam	Earth & gravel Sand & clay State & co.	Earth Earth Co. & state	State & co.	State rds.
I County and State	Tennessee Bradley Hamilton	Hawkins Montgomery Rutherford	Texas Aransas Colorado Madison Wichita	Virginia Halifax Scott Wathington	Asotin Prim. Clallam Douglas Grant. All	:	Lincoln Consultation Consultati	Brooke		MonongaliaPolk	Wisconsin			Jefferson	Juneau	Lincoln Monroe Price	Sawyer Vernon Walworth	Waukesha	
Equipment of Patrolman	Scraper Truck, mixing box, small tools Wheelbarrow, hand tools	Truck Horse, wagon, shovel, pick, pour-	ing pot, broom, etc. Truck, small tools Truck Truck Truck	Rd. machine & drag Truck, tractor, scraper, drag Tractor, mules, graders, drags	Truck & drag Tractor, blade & drags Drag, mower, grader Truck, drags, fresnos Truck, drags	Drag, small equip.	Drag, grader, small tools Truck, far kettle, grader Drag, & grader Patching only done 3 teams, 4 men Drag, wagon, team	Drag, pick, shover, slip, wagon, 2 teams	Drag, scraper, 4 horses Tractor, truck, drag, grader, shovels. etc.	Grader, tractor, fresnoes, conc.		O M	Drags, shovels, picks, rakes Drag, rd. plow, tractor, truck			small tools Engline, 2 drags 8 ft, drag Plow alin grader drag	Grader & wagon Drag, maint, fresno	Drag & shovel Small engine & drag	Engine, maint, small tools Drag, fresno, dump wagons, small tools
Average length patrol section, miles	25.5	10	122212	13	60 8 20-40 20	9	3-20	9	30	: 6	15	6-9	4 122		71/2	10	10	100	10.
Roads on which patrol mainte- nance is used	All W. B. mac. Macadam	macadam	State & co. State State State	Soil State sd. clay & top soil	nakota Dirt Barth & gravel rks All Dirt State gravel rds.	Earth-conc.	220 ml. co. rds. State Gravel & stone Macadam Gravel Gravel	Gravel & dirt	Dirt	Co. & state	Bridge repair Gravel	Main rds.	olina Dirt	ota	Gravel Dirt & gravel Gravel		Gravel	Dirt	Earth Earth
F. County and State	New Jersey Salem Sussex Union	andn:	Oswego Schuyler Tompkins Yates North Carolina	Forsyth Soil Graham State Washington sd. clay & top soil	For	Williams	Fairfield Hancock Logan Ottawa Pickaway	Carter	Ellis Garfield		Oregon Grant	Marion Pennsylvania	Jefferson South Carolina Alken Chesterfield		Codington Custer Day	Faulk Gregory Haabon	Hanson	Meade Miner	Sully Yankton

# Gang Maintenance

			0		
	County and State	On What Roads Gang Maintenanc is used	e Kind of Work Done	Standard Equipment.	Number of men i a gang.
	Alabama Etowah	· Convicts on main rds.	Haul dirt or gravel in holes, clean ditches.	Graders, wagons, tractor, scarifier, picks, shovels, etc.	10-20
	Montgomery	gravel	Surf. and ditch work, etc.		3-5
	Hempstead	. earth	Clean ditches, shape crown.	Grader, plow, slips, shovels, wagons.	6-12
	California Fresno	. all	Shape earth shoulders and	1 man, power graders, truck,	1
	Sacramento	.conc. & asph. mac	drag gravel rds. Fill cracks in conc., patch	Truck, asph. kettle, pick, shovel,	3
	Sutter	. conc. & oil mac.	conc. and asph. mac. Gravel shoulders, oil cracks, patch guard rails.	rake, small tools. Truck, oil patching, outfit.	3
	Colorado Chaffee		Grad., drag, fix old culverts, etc	e. Horse & wagon, or truck.	2-5
	Elbert Lake		Haul gravel, make repairs. All repairs.	2 men w. truck, hand tools. Truck, pick, shovel.	3-20
	Lincoln Logan	state 40 mi.	Drag, fill up holes, etc.	Truck, drag, light grader. Teams, truck, engine.	$\frac{2}{10}$
	Delaware New Castle		Repair rds.		
	Idaho Clark	only in summer	Regrad. small jobs, gen. rep'rs.	Grader, plow, 2 Fresnos, 2 slips,	5-10
	Shoshone	gravel	Resurf., light grad., drain pipes, etc.	Grader, plow, 2 Fresnos, 2 slips, truck.	4-10
	Bond		Grad. and bridge work.	Tractor, grader, maint., con. mixer, scrapers, plow.	3-6
	Fulton Knox	dirt	Grade and drag.	Tractor or grader. Truck, rd. maint.	2
	Lee Logan	all	Earth and gravel work. Clean ditches, build shoulders,	Grader, Holt Caterpillars.	
	McDonough	·	grade.	small tools.	4.
	McHenry Monroe	state aid	Heavy grading. Clean and grade earth rds.	Engine, heavy grader. Grader, tractor, 4 scrapers. Tractor, grader, leveler.	3 6 2
	Pratt	earth state aid	Grade and run tractor. Grade and machine maint.	Tractor, grader, leveler, leveler,	2
	Stephenson	all co. rds.	Patrol and haul. gravel, open ditches, clean culvts., cut brush	Tractor, blade grader.	2
	Woodford	******	Clean culvts., mow weeds, apply rd. oil.	Truck oiler, drags.	4
•	Indiana Dubois	105 mi. mac.	Open side ditches, fill holes,	Truck w. shovels, grader, etc.	
	Hancock Henry	*****	rough repair. Grade and drag. Grade repair. & reconst. side	Graders, drags. Trucks, plows, graders, tractor,	2-6
	Madison	all	drains. Everything.	engine. Graders, drags, shovels,	
	Posey	all	Repair.	brushes, etc.	
	Shelby		Haul. material. All but grade & spread mate.	Wagon and team. Trucks, tractor, grader, gravel screen., plant, drag, small tools.	2-25
	Vigo Wayne	heavy repairs	Grade, resurf., conc. repair Hauling gravel.	Trucks, loader, cable dip. outfit.	8
I	owa: Adair	earth	Fills at bridges & culvts.,	Scrapers, graders, rd. planers,	10
	Allamahee	earth	grades in low places.	8 teams. Tractor, grader, plow, scrapers. Tractor, 2 graders, Ford tractor,	4-12 2-4
	Black Hawk		was a second second	wheeler.	
	Black Hawk Boone Bremer	earth & gravel	Ditch. and smooth. Grade and gravel. Blade grading	Grader & tractor. Tractors, blade.	3
	Ruena Vista Cass	all dirt	Heavy blade grad., maint. grav.	Tractor & blade. Grader, tractor.	2
	Cerro Gordo	concrete	Tar cracks, repair shoulders.	Tar heater, truck, wagon, small tools.	4
	Chickasaw	blade grader wk.	Dig ditches, dirt on crown of rd.	Tractor, blader. Tractor, grader, slips, plow, team.	2-6
	Clay	gravel	Resurf reshape dirt rds.	10-ton Holt, 12-ft. blade for reshaping.	3
	Clinton Crawford Dallas	earth earth	Emergency. All sorts.	Teams and wheelers or slips.  Motor truck.	5-6 2-6
	Davis	dirt	Make sm. fills on rds & culvts. Heavy blade grad.	Tractor, grader.	7-12
	Dickinson Dubuque	earth all earth, gravel	Widen, grade, make large fills. Tiling and major repairs. Ditch work, resurf., etc.	Grader, Fresnos, wheelers, slips. Wheelers, slips, trucks, sm. tools.	5-10
	Floyde	earth, grav., pavt. F	right way.	Tar kettle, buckets, wheelers,	3-6
	Guthrie	earth	Build up grades, clean ditches.	slips, truck. Elev. grader, wagons, plows, scrapers.	12
	Hamilton Hancock	all dirt	Smooth. Grade.	Tractor & graders. 10-ton Tractor, blade grader.	3
	Harrison	heavy maint.		Engine, grader. Tractor, grader, rd. planer, team.	2-6
	Jasper	earth earth	Repair .	Tractor, grader, slip, plow, team. Wheeler scrapers, plows, scrapers.	8
	Lyon Marshall	all	Trim & ditch all co. rds.	Holt, blade grad., drag.	2
	Mitchell		Tractor grad. & team work. Fills, tiling. blade grader wk.	Tractor, blades.	
	Monona Montgomery	earth dirt: heavy rep.	Temporary grading. Gen. repairs & earth rd.	Tractor. maintainer, blade. Maint., blade graders.	2-3
	Muscatine	earth	Regrade rds.	Tractor, grader, team, slip, wag.	3
	Pocahontas	co. & prim. rds.	Shape grade for surf. or resurf. Engine grader wk., fill bridges	Blade, grader, trucks. Engine graders, wheel scrapers.	$\frac{2-7}{3-20}$
	Ringgold		and culvts. Blade grading.	Tractor, Grader.	2

15

#### Gang Maintance—continued

Sac sath in sum. Scott earth grav. Servi & gravel & earth grav. Scott earth gravel earth Anderson dirt Clay dirt Doniphan earth Geary hard surf, eds. Scott earth	of men a gan	Standard Equipment	Kind of Work Done	n What Roads ang Maintenance is used	County and State G
Scott earth in sum. Shelby earth in sum. Warran in the sort in the sum in the s	2-5	Tractor, blade grader, trucks.	Reshoulder, reditch, recrown,	grav. & grad.	
Story and state & co. dirt Wapello dirt Wape	6-10	2 Trucks, tractor, grader, roller,	Resurf., blade grader wk., rip rap, oiling.	earth in sum.	
Union warren state & co. Wayre dirt Webster gravel & earth Webster gravel & earth Webster gravel & earth Menager and webster gravel & earth Menager and gravel & earth Anderen dirt concrete Sourhouse and gravel & earth Anderen dirt concrete Sourhouse and gravel & earth Clay dirt Geary direct Geary direct Geary direct Geary dirt Geary direct Gea	2	Tractor, grader.	Grade and gravel surf.		Shelby
Wayne dirt Webster Wayne dirt Webster Worth gravel & earth Webster Bourbon all paved ros. Shoulder work & fill, crackes, plow, slips, etc.  Clay dirt Doniphan hard surf, rds. Shoulder work & fill, crackes, plow, slips, etc.  Clay dirt Doniphan hard surf, rds. Shoulder work & fill, crackes, plow, slips, etc.  Clay dirt Doniphan hard surf, rds. Shoulder, work & fill, crackes, plow, slips, etc.  Clay dirt Doniphan hard surf, rds. Shoulder, work & fill, crackes, plow, slips, etc.  Clay dirt Clay dirt Clay dirt Doniphan hard surf, rds. Shoulder, work & fill, crackes, plow, slips, etc.  Clay dirt Clay dirt Clay dirt Shoulder, clean ditches, etc. Clas & fills, reduce grades. Shoulder, work, dragging, Care rd, bed, except grad.  Grade & surface.  Grade & surface.  Grade & surface. Grade & surface. Grade & surface. Grade & surface. Grade & surface. Grade & surface. Grade & surface. Grade & surface. Grade & surface. Grade & surface. Grade & surface. Grade of surface. Shoulder, clean ditches, etc. Resurd, work; broken stone. Truck, grader, farge, plows, surface, scapater, plow. Slips, Freenos, grader, planer, hand tools. Truck, grader, farge, plow, surface. Resurd, drag rds, clean Truck, grader, farge, plow, surface, surface, surface, plow. Silps, Treator, rder, surface, plow. Silps, Treator, rder, surface, plow. Silps, Treator, rder, surface, surface, surface, surface, surface, plow. Silps, Treator, rder, surface, surface, plow. Silps, Treator, rder, surface, plow. Silps, Treator, rder, plow, surface, surface, plow, surface, surface, plow, surface, surface, plow, surface, plow, surface, surface, surface, plow, surface,	3-10	Varies.	Heavy grader and wheelers.	earth	Union
Wayne webster gravel & earth Webster gravel & earth Branch and gravel & earth Barton all paved rds.  Clay dirt Bourbon all paved rds.  Clay dirt Braton B	2	Tractor, grader, wagons, small			
Meany repair work   Wheelers, plow, slips, etc.	6	Wheel, scrapers, drag scrapers		dirt	
Anderson dirt garden sonorstee Bourbon on all paved rds.  Barton concrete Bourbon on all paved rds.  Bourbon on dirt goard sponder, when the sound paved rds.  Clay dirt Doniphan on and surf, rds.  Blade grader wk. fills, etc. Clay class dills, reduce grades. Shoulder, cienal ditches, req. cut.  Blade grader wk. fills, etc. Clay class dills, reduce grades. Shoulder, cienal ditches, req. cut.  Blade grader wk. fills, etc.  Cuts & fills, reduce grades.  Shoulder, cienal ditches, etc.  Blade grader wk. fills, etc.  Care rd. bod, except grad.  Grade, fill, etc.  Grade, fill, etc.  Grade & surface.  Grade carth grade.  Grade de surface.  Grade arth grade.  Facton grader, planer, band tools.  Grade de arth grader.  Grade de arth grader.  Grade de arth grader.  Grade de surface.  Grade carth grader.  Grade de surface.  Grade carth grader.  Grade de surface.  Grade de arth grader.  Grade grader.  Grade de arth grader.	7-8			gravel & earth	Webster Worth
Barton all paved rds. Bourbon all paved rds. Bourbon all paved rds. Str., shoulder work & fill. cracks. Surt., shoulder, mow, weed, patch. Clay dirt Geary hard surf. rds. Geary hard surf. rds. Geary dirt Jackson dirt Jackson dirt Mitchell earth Montgomery dirt Jackson dirt Montgomery dirt Pawnee dirt Pawnee dirt Fawnee dirt Sheridan dirt Wabaunsee county Crade & surface. Shoulder, clean, ditches, rep. cul. Grade, fill, etc. Grade, fill, etc. Grade, fill, etc. Grade fill, etc. Grade fill, etc. Grade & surface. Grade, fill, etc. Grade & ditch with rd. graders. Grade of the with rd. grader. Grade of the with research result, bec. Grade of the with result result. Grade of the result					Cansast
Sourhon   all paved rds   Surf., shoulder, mow, weed, patch, cart   Doniphan   cart   Cuts & fills, reduce grades. Shoulder, clean ditches, red. Shoulder, clean ditches, red.   Cuts & fills, reduce grades. Shoulder, clean ditches, red.   Cuts & fills, reduce grades. Shoulder, clean ditches, red.   Cuts & fills, reduce grades. Shoulder, clean ditches, red.   Cuts & fills, reduce grades. Shoulder, clean ditches, red.   Cuts & fills, reduce grades. Shoulder, clean ditches, red.   Cuts & fills, reduce grades. Shoulder, clean ditches, red.   Cuts & fills, reduce grades.   Cuts & fills,	10-15 2-4	3 wheelers, 4 slips, plow.			
Clay band bard surf, rds.  Cearry bard surf, rds.  Shoulder, clean, ditches, rep. cull surf, rds.  Grade, fill surf, cull cull surf, rds.  Shoulder, clean, ditches, rep. cull surf, rds.  Grade, fill surf, cull surf, rds.  Shoulder, clean, ditches, rep. cull surf, rds.  Grade, drain, repair culvis, etc.  Grade de ditch, bidg, shoulders.  Grade, drain, repair culvis, etc.  Resurt, work: broben stons.  Ditch & Patch with stone.  Clean ditches encove sides.  Tractor, grader, manit.  Shovela, present, firent.  Tractor, ragae, ragar, surf, ragar, rd. drags, rd.  Tractor, ragae, ragar, rd. drags, rd.  Tractor, ragae, rdar, ragar, rd. drags, rd.  Truck, track, ragae, present, ragar, rd. drags, rd.  Truck, track, ragae, present, ragar, rd. drags, rd.  Truck, ragaer, drags, plow, carper, plow, surf, reat.  Truck, ragaer, drags, plow, carper, play, surf,	2				
Geary hard surf, rds.  Shoulder, clean, ditches, rep, cul.  Slip work, dragging, Care rd. bed, except grad.  Mitchell earth Montgomery  Mitchell earth Montgomery  Neosho dirt  Republic on 13 ml.  Sheridan dirt  Sumner earth Wabaunsee county  Grade & surface.  Boyle gravel & earth  Owen Owen Allen gravel  Hancock earth Grade earth rds. ditch, patch, patch, grade, rds, pellow, grayers, grader, shelp with the property of the patch with stone.  Clean gravel All slip work.  Grade & surface.  Grade & surface.  Grade & surface.  Grade ditches, etc.  Engine grader work.  Clean grade work.  Clean grade work.  Clean grade work.  Grade ditches, etc.  Engine grader work.  Clean grade work.  Clean grade work.  Grade ditches, etc.  Engine grader work.  Clean grade work.  Grade ditches, etc.  Engine grader work.  Clean grade work.  Clean grade work.  Grade ditches, etc.  Grade ditches, etc.  Engine grader work.  Clean grade work.  Grade ditches, etc.  Grade ditches, etc.  Grade ditches, etc.  Grade ditches, etc.  Grade ditch with rd, graders.  Grade earth rds. ditch, patch, patc	4-5	Tractor, grader, maint.			Clay
Harvey   dirt   Silp work, dragging.   Care ro bed, except grad.   Soraper, drag, maintender.   Soraper, drag, maintender.   Tractor, large grader.   State of the state of	2-5	Shovels, conc. mixer, slips,			
Montgomery Neesho Montgomery N	1-4	Scraper, drag, maint.		dirt	
Montgomery Moesho dirt Clean grader work. Vessel Special grader work. Pawnee dirt Grade & surface. Pawnee dirt Sumner earth Wabaunsee county Wabaunsee county Wabaunsee county Boyles Grade ditch with rd. graders. Patch. ditch. bldg. shoulders. Grade earth Grade ditch with rd. graders. Patch. ditch. bldg. shoulders. Grade earth rds. ditch, patch. gravel. Patch. ditch. bldg. shoulders. Grade earth rds. ditch, patch. gravel. Patch. work; broken stone. Ditch & Patch with stone. Clean ditches. W. B. mac. Whitley Clean ditches & move slides. Whitley Clean ditches & move slides. Shoulder work. Allen gravel Martin gravel Conc. or bit. surf. Patch. in gravel and conc. & asph. Oakland conc. & asph. Oakland conc. or bit. surf. Patch, tar, clean ditches, guard rail, cut weeds. Stock plies, patches, guard rail, cut weeds, etc. Patch, tar, cut. weeds, etc. Patch, tar, cut. weeds, etc. Patch, tar, cut. weeds, etc.	2	rd. drag.	Care rd. bed, except grad.		Jackson
Republic on 13 ml.  Sheridan dirt Sumner carth Sumner county Wabaunsee Carth Grade earth dich with rid graders. Hand to gravel Walana Wabaunsee Clean ditches work with stone. Ditch & Patch with st	4	Tractor, graders, Fresnos, slips. Tractor, large grader.			
Republic on 13 ml. Sheridan dirt sumner earth wabaunsee county wabaunsee c	6	Slips, Fresnos, grader, planer,	Clean. grub, clean ditches, etc.		
Republic on 13 ml.  Sheridan dirt Sumner earth Wabaunsee county Wabaunsee county Grade ditch with rd. graders.  Boyle Daviess gravel & earth Grade earth rds. ditch, patch, gravel.  Boyle Grade earth rds. di	12	Grader, 5 Fresnos, plow, roller,	Grade & surface.	dirt	Pawnee
Sheridan dirk Wabaunsee county Wabaunsee county Wabaunsee county Wabaunsee county Wabaunsee county Boyle Boy	2	2 Trucks, 2 heavy drags, grader,	Drag & grade.	on 13 mi.	Republic
Sumner earth Wabaunsee county Wabaunsee	5-8	*******			
Boyle gravel & earth Daviess gravel & earth Daviess gravel & earth Ditch & patch, patc	6-10 3-8	Plows, slips, Fresnos, team. Tractor, grader, scrapers, plow.			
Daviess gravel & earth Grade earth rds., ditch, patch, patch, own consolainant of the patch with stone. Shelby W. B. mac.  Whitley					Centucky:
Hancock earth Grade, drain, repair culvts, etc. Shelby W. B. mac.  Owen W. B. mac.  Whitley Ditch & Fatch with stone.  Clean ditches & move slides.  Ouisiana:  Allen gravel Spread grav, drag rds, clean ditches.  Kent macadam Iditches.  Hauling material.  Drag., patch, resurf., plow ditch, resurf., plow barden, resurf., patch, tar, clean ditches, repair culvis, brunds and roller, tar pots, small tools.  Truck, grader, drags, plow, scrapers, ploks, shovels.  Trucks, hand tools.  Trucks, grader, drags, steam roller, tar pots, small tools.  Truck, grader, drags, town roller, tar pots, small tools.  Truck, grader, drags, plow, scrapers, ploks, shovels.  Trucks, parder, drags, town roller, tar pots, small tools.  Truck, grader, drags, plow, scrapers, ploks, shovels.  Trucks, parder, drags, team roller, tar pots, small tools.  Truck, grader, drags, team roller, tar pots, small tools.  Truck, grader, drags, team roller, tar pots, small tools.  Truck, grader, drags, team roller, tar pots, small tools.  Truck, grader, drags, team roller, tar pots, small tools.  Truck, grader, drags, team roller, tar pots, small tools.  Truck, grader, drags, team roller, tar pots, small tools.  Truck, grader, drags, team roller, tar pots, small tools.  Truck, grader, drags, team roller, tar pots, small tools.  Truck, shovels, axes, seythen, resurf, etc.  Heavy resurf, etc.  Truck, shovels, axes, seythen, resurf, etc.  Truck, shovel	2-10 5-10	Truck, team, grader, small tools.	Patch., ditch., bldg. shoulders.	gravel & earth	Boyle
Owen Shelby W.B. mac.  Shelby W.B. mac.  Shelby W.B. mac.  Clean ditches & move slides.  Clean ditches.  Clean ditches.  Spread grav., drag rds., clean ditches.  Spread gravel., plow & ditch.  Spread grav., drag rds., clean ditches.  Spread gravel., plow & ditch.  Spread gravel., plow & ditches.  Spread gravel., plow & ditches.  Truck, grader, drags. steam roller. Truck, tools.  Truck, tar kettle, large grader. Truck, too	10		gravel.		
Shelby W. B. mac. Ditch & Patch with stone.  Clean ditches & move silides.  Clean ditches.  Allen gravel  Allen mac. & shoulder work.  Clean ditches.  Patch mac. & shoulder work.  Clean ditches.  Drag, patch, resurf., plow & ditch.  Clean mimp.; guard rail.  Clean ditches.  Clean ditches.  Clean ditches.  Drag, patch, resurf., plow & ditches.  Clean ditches.  Clean ditches.  Clean ditches.  Clean ditches.  Drag, patch, resurf., plow & ditches.  Coult on mimp.; guard rail.  Clean mimp.; guard rail.  Clean resurf. seguard rail.  Cut weeds, etc.  Stock piles, patches, guard rail.  Cut weeds, etc.  Clean resurf., etc.  Heavy wk., resurf., etc.  Heavy wk., resurf., etc.  Fruck, sareder, 2 truck, sareder, dags.  Truck, grader, drags.  Truck, starler, surf.  Fatchon, a gravel grader, truck.  Truck, snail tools.  Truck, snail tools.  Truck, snail tools.  Truck, snail tools.		scrapers, picks, shovels.			
Whitley  Clean ditches & move slides.  Allen gravel  Aryland:  Kent macadam  Chiffam:  Alger mac. & earth Branch state  Branch state  Branch mp. & unimp rds.  Kalkaska gravel Huron imp. & unimp rds.  Kalkaska gravel Huron conc. or bit. surf.  Macomb conc. & asph.  Ontonagon mecsata  Aitkin Crow Wing earth Faribault earth Faribault earth Easten gravel Hubbard gravel Hubbard gravel Martin gravel & dirt Martin gravel & dirt Macker gravel Martin gravel & gravel Martin gravel Martin gravel & gravel Martin	12	Roller, tractor, grader, 2		W. B. mac.	Shelby
Allen gravel spread grav, drag rds., clean ditches.  Allen macadam ditches.  Kent macadam Patch. mac. & shoulder work.  Trucks, grader, drags, steam roller, tar pots, small tools.  Truck, & Tractor, scarifier, small tools.  Tar kettle, large grader, truck.  Horses & wagons, screens, shov.  Trucks, trallers, distributor, Stock plles, patches, guard rail, cul weeds, stock plles, patches, guard rail, cul weeds, stock ples, patches, guard rail, cul weeds, stock place, truck, tru	6-10		Clean ditches & move slides.		Whitley
Arylandi   Rent   macadam   Patch mac. & shoulder work.   Trucks, grader, drags, steam roller, tar pots, small tools.					
Patch. mac. & shoulder work.   Trucks, grader, drags, steam roller, tar pots, small tools.	5	None.		gravel	Allen
Alger mac. & earth state Branch state Eaton gravel Huron imp. & unimp. rds.  Eaton gravel Huron imp. & unimp. rds.  Kalkaska gravel Luce hard surf.  Macomb conc. or bit. surf.  Macomb conc. or bit. surf.  Macomb conc. & asph.  Oakland conc. & asph.  Ontonagon	12-15			manadam	
Alger	12-10		raten. mac. & shoulder work.	macadam	
Branch state Drag, patch, resurf, plow & ditch, Ditch, scarifying. Gade on unimp; guard rail, culverts, tarring. Resurfacing. Macomb conc. or bit. surf. Patch, tar, clean ditches, repair rails, culves. bit surf. Patch, tar, cut. weeds. Stock piles, patches, guard rail, cut weeds. Stock piles, patches, guard rails, culves. brush. Patch, tar, cut. weeds, etc. Heavy wk., resurf., etc. Minnewota  Aitkin Cottonwood dirt cottonwood dirt cottonwood earth garded grader far grade arth Lake state rds. Lincoln gravel & dirt Martin gravel & gravel Cottonwood gravel of tertail floating gang of tertail floating gang of tertail floating gang of tertail floating gang of the dirt dirt gravel & Reshape & regravel floating gang of the dirt grade are grade	4	Truck & Tractors.	Hauling material	mac. & earth	
Eaton imp. & unimp. rds. Huron imp. & unimp. rds. Resurfacing. Resurfacing. Scarifying. reshape, surf. treat. Huron weeds. Stock piles, patches, guard rail, culverts, brids, culvsts. brush. Patch, tar, cut. weeds, etc. Heavy wk., resurf., etc. Heavy wk., resurf., etc. Heavy wk., resurf., etc. Heavy reshaping Drags, clean ditches, culverts, bridge repairs Reshaping rds.	4		Drag., patch., resurf., plow &	state	Branch
Culverts, tarring. Scarifying, reshape, surf. treat.  Macomb conc. or bit. surf.  Macoult.  Macomb conc. or bit. surf.  Macoult.  Macomb conc. or bit. surf.  Macoult.  Macoult.  Macomb conc. or bit. surf.  Macoult.  Macoult.  Macomb conc. & asph.  Patch, tar, cut. weeds, etc.  Heavy wk., resurf., etc.  Macoult.  Macoba cult.  Macoba cul	5-10 3-5	Tractor, scarifier, small tools. Tar kettle, large grader, truck.	Ditch goorifying	mp. & unimp. rds.	Eaton
Luce hard surf. Scarifying, reshape, surf. treat.  Macomb conc. or bit. surf. Conc. or bit. surf. Patch, tar, clean ditches, repair culvts., guard rail, cut weeds. Stock piles, patches, guard rails, culvets. brush. Patch, tar, cut. weeds. Conc. & asph. Ontonagon conc. & asph. Patch, tar, cut. weeds, etc. Heavy wk., resurf., etc. Heavy wk., resurf., etc. Heavy wk., resurf., etc. Heavy wk., resurf., etc. Clear, raising grade Reshape w. graders Reshaping rds. Reshaping Resurf. by contract Light blading, gravel resurf. Reshaping rds. Reshaping	10		culverts, tarring.		
Macomb conc. or bit. surf. Patch, tar, clean ditches, repair culvts. grard rail, cut weeds. Stock piles, patches, guard rail, cut weeds, etc. Truck, shovels, axes, scythes. Truck, shovels, axes, scythes. Truck, misc equip. Blade grader, stractor Grader, truck, misc. equip. Grader, truck misc. equip. Grader Tractor, large blade grader Tractor, large blade grader Tractor, large blade grader Trucks and loading equip. Lt. tractor & blade grader Wagons & equip., blade, wheelers Light blading, gravel resurf. Resurf. & widen Regravel & reshape Trucks and loading equip. Lt. tractor & blade grader Wagons & equip., blade, wheelers are grade Reshape are gravel wagons. fresno & slips Trucks and loading equip. Trucks and loading equip. Stock sloper are gravel are grader wheelers are grader are grader are grader. Trucks and loading equip. Stock sloper are grader are grader are grader are grader are grader are grader. Trucks are grader	8	Trucks, trailers, distributor,	Scarifying, reshape, surf. treat.		Luce
Stock piles, patches, guard rails, culvts, brush. Patch, tar, cut. weeds, etc.  Ontonagon	2-10		Patch, tar, clean ditches, repair	conc. or bit. surf.	Macomb
Ontonagon Ontona	2-4	Truck, shovels, axes, scythes.	Stock piles, patches, guard	*****	Mecosta
Ontonagon  Aitkin Cottonwood dirt Reshape w. graders Crow Wing earth earth Faribault earth State rds. Lincoln Lyon gravel & dirt Resurf. by contract Lyon gravel & dirt gravel & dirt gravel & floating gang Murray Heavy reshaping Ottertail floating gang Redwood gravel Redwood gravel Reshaping Reshaping rds. Reshaping rds. Reshaping rds. Reshaping rds. Respaping rds. Respaping rds. Reshaping rds. Reshaping rds. Respaping rds.	6	Truck, tar kettle, heat. furnace,	rails, culvts., brush. Patch, tar, cut, weeds, etc.	conc. & asph.	Oakland
Aitkin Cottonwood dirt earth carth earth factory wing earth earth coodhue Goodhue Good	6-12	mowing mach, small tools.			
Cottonwood dirt crow Wing earth earth earth Faribault earth Goodhue Reshaping rds. Hubbard Reshaping rds. Isanti gravel & earth state rds. Lincoln Light regraveling & grading Resurf. by contract Light blading, gravel resurf. Meeker gravel Murray Regravel & reshape Norman Regravel & clay resurf. & widen grade Redwood gravel Reshaping drawl & clay resurf. & widen grade Redwood gravel Reshaping & regravel Resurf by contract Light blading, gravel resurf. Regravel & reshape Regravel & reshape Regravel & reshape Redwood gravel Reshaping Grade & surface Regravel Heavy reshaping Resurf by contract Crack blade or lt. truck and loading equip. Lt. tractor & blade or lt. truck Gravel wagons, fresno & slips Trucks.—Tractor & blade grader W. back sloper 35-70 tractor and grader Trucks, loading devices, 6 grader Tractor, drags, blade grader Tractor, large blade grader Tractor, large blade grader Trucks and loading equip. Lt. tractor & blade or lt. truck Gravel wagons, fresno & slips Trucks.—Tractor & blade grader W. back sloper 35-70 tractor and grader Trucks, loading devices, 6 grader Tractor, drags, blade grader Tractor, large blade grader Tructor, larg			and a court in the		innesota
Crow Wing earth earth carth tearth te	8			dirt	Aitkin
Goodhue Hubbard Isanti gravel & earth Isanti gravel & earth Lake state rds. Lincoln Lyon gravel dirt Meeker gravel Murray  Norman Ottertail floating gang Redwood gravel Redwood gravel Resurf Reshaping rds, Regravel small jobs, small fills Gen. repairs Light regraveling & grading Resurf. & widen Resurf. & widen Regravel & reshape Regravel & respance Resurf. & widen Regravel & respance Resurf. & widen Resurf. & widen Regravel & respance Resurf. & widen Regravel & respance Reshaping rds, Regravel small fills Gen. repairs Light regraveling & Regravel resurf. Resurf. & widen Regravel & reshape Resurf. & widen Regravel & respance Reshaping rds, Regravel small fills Gen. repairs Light regravel resurf. Resurf. & widen Regravel wagons & equip. Lit. tractor & blade or lt. truck Gravel wagons & fresno & slips Trucks—Tractor & blade grader Trucks—Tractor & blade grader Trucks—Tractor & blade grader Trucks and loading equip. Lit. tractor & blade grader Trucks and loading equip. Lit. tractor & blade grader Trucks and loading equip. Lit. tractor & blade grader Trucks—Tractor & blade grader Trucks—Tractor & blade grader Trucks and loading equip. Lit. tractor & blade grader Trucks and loading equip. Lit. tractor & blade or lt. truck Gravel wagons & equip. Lit. tractor & blade or lt. truck Gravel wagons & equip. Lit. tractor & blade or lt. trucks Gravel wagons & equip. Lit. tractor & blade or lt. trucks Gravel wagons & equip. Lit. tractor & blade or lt. trucks Gravel wagons & equip. Lit. tractor & blade or lt. trucks Gravel wagons & equip. Lit. tractor & blade or lt. trucks Gravel wagons & equip. Lit. tractor & blade or lt. trucks Gravel wagons & equip. Lit. tractor & blade or lt. trucks Gravel wagons & equip. Lit. tractor & blade or lt. trucks Gravel wagons & equip. Lit. tractor & blade or lt. trucks Gravel wagons & equip. Lit. tractor & blade or lt. trucks Gravel wagons & equip. Lit. tractor & blade or lt. trucks Gravel wagons & equip. Lit. tractor & b	5	Grader	Reshaping		Crow Wing
Hubbard Isanti gravel & earth Isanti gravel & earth Lake state rds. Lincoln Lyon gravel & dirt Meeker gravel & dirt Murray Steen Begravel & reshape  Norman Ottertail floating gang Redwood gravel Reshape Redwood gravel Reshape Redwood gravel Reshape Reshape Reshape Reshape Reshape Reshape Reshape Resurf. & widen Regravel & reshape Resurf. & widen Regravel & reshape Resurf. & widen Regravel & reshape Reshape Reshape Reshape Reshape Resurf. & widen Regravel & reshape Reshape Reshape Reshape Reshape Resurf. & widen Regravel & reshape Resurf. & widen Resurf		small tools	bridge repairs		
Lake state rds. Gen. repairs Lincoln Lyon gravel Martin gravel & dirt Meeker gravel Murray Light blading, gravel resurt. Meeker gravel Murray Resurf. & widen Regravel & clay reshape Redwood gravel Reshape Redwood gravel Reshape Redwood gravel Reshape Rice Regravel Reshape Regravel Reshape Reshape Regravel Reshape Reshape Reshape & regravel Reshape & reshape & reshape Reshape & reshape & reshape Reshape & reshape & reshape Resha	3-4		Reshaping rds. Reshaping rds.	*****	Hubbard
Light regraveling & grading Resurf. by contract Light blading, gravel resurf. Martin gravel & dirt Meeker gravel & reshape  Norman Regravel & clay reshaping  Redwood gravel Reshape & regravel  Rice Reshape & regravel  Rice Reshape & regravel  Trucks, loading devices, 6 grader, 3 trucks  Strucks  Large grader  Tractor, grader, trucks  Tractor, grader, trucks  Trucks and loading equip.	2-6	1-2 motor trucks, small tools			Lake
Martin     gravel & dirt Meeker     Light blading, gravel resurf. Resurf. & widen Regravel & reshape     Lt. tractor & blade or lt. truck Gravel wagons, fresno & slips Trucks.—Tractor & blade grader w. back sloper       Norman     Heavy reshaping     35-70 tractor and grader       Ottertail     floating gang     Gravel & clay resurf. & widen grade     scrapers       Redwood     gravel     Reshape & regravel     Caterpillar tractor, blade grader, 3 trucks       Rice     Regravel     grade & surface     8 trucks       Roseau     Heavy reshaping     Large grader       Sterors     Tractor, grader, trucks       Swift     dirt     Reshape     40 H. P. tractor, blade, teams, etc.	4-12	Vagons & equip., blade, wheelers	Light regraveling & grading	gravel	Lincoln
Norman Ottertail floating gang Gravel & clay resurf. & widen grader Redwood gravel Reshape & regravel Rice Roseau Tunk Stearns trunk Grade & surface Swift dirt  Heavy reshaping Gravel & clay resurf. & widen grader Trucks, loading devices, 6 gravel Trucks, loading devices, 6 graver Trucks, loading devices, 6 gra	2 4-40	Lt. tractor & blade or lt. truck	Light blading, gravel resurf.	gravel & dirt	Martin
Norman Ottertail floating gang Gravel & Gravel & widen grade grade Redwood gravel Reshape & regravel Strucks, loading devices, 6 scrapers Rice Regravel Regravel Grade grader, 3 trucks Roseau Regravel Heavy reshaping Stearns trunk Grade & surface Swift dirt Reshaping 40 H. P. tractor, blade, teams, etc.		Trucks-Tractor & blade grader	Regravel & reshape		Murray
Ottertail floating gang Gravel & clay resurf. & widen grade grade  Redwood gravel Reshape & regravel Scapers  Rice Regravel Regravel Grade grader, 3 trucks  Roseau Heavy reshaping Large grader Stearns trunk Grade & surface Tractor, blade grader, 3 trucks  Reshaping Heavy reshaping Large grader  Tractor, blade grader, 7 trucks, loading devices, 6 scrapers  Caterpillar tractor, blade grader, 5 trucks  8 trucks  Targe grader  Tractor, grader, trucks  Heavy reshaping Large grader, 1 trucks  Tractor, prader, trucks  Tractor, blade, teams, etc.	3	35-70 tractor and grader			Norman
Redwood gravel Reshape & regravel Caterpillar tractor, blade grader, 3 trucks Rice Regravel 8 trucks Roseau Heavy reshaping Large grader Stearns trunk Grade & surface Tractor, grader, trucks Swift dirt Reshaping 40 H. P. tractor, blade grader, 5 trucks	16	scrapers	Gravel & clay resurf. & widen grade	floating gang	Ottertail
Roseau Heavy reshaping Large grader Stearns trunk Grade & surface Tractor, grader, trucks Swift dirt Reshaping 40 H. P. tractor, blade, teams, etc.	3-4	Caterpillar tractor, blade		gravel	Redwood
Swift dirt Reshaping 40 H. P. tractor, blade, teams, etc.	15 3-4	8 trucks	Regravel		Rice
Swift dirt Reshaping 40 H. P. tractor, blade, teams, etc.		Tractor, grader, trucks	Grade & surface	trunk	Stearns
Trans transfer and transfer and the state of		Tractor, blade, wagons, slips,	Reshaping Heavy reshaping & blade work		Swift
ississippi	10	wheelers			

#### Gang Maintance—continued

County and State	On What Poad	se Kind of Work Done	Standard Equipment	Number of men is a gang
Missouri Butler Mississippi Ralls Washington	all mostly all earth	Gen. rd. & bridge repairs Gen. rd. & bridge repairs Shape, ditch, smooth Gravel, open ditch, gen. repair	Tractor, grader, plows Truck, small tools	3-10 4 2
Montana Granite Musselshell	earth dirt	Patching & bridge repair Emergency	None	:::
Nebraska Morrill			Truck maint. & drags	2
New Jersey Sussex	W. B. mac.	Rebuild worn-out stretches	Trucks, roller w. scarifier,	10
Union New York	all but mac.	Repair	scraper, wagons, small tools Trucks, steam rollers, tractors	$\begin{array}{c} 18 \\ 3-10 \end{array}$
Cayuga	state	Clean shoulders, repair depres- sions, resurf.	Truck, oil heater, minor tools	3 up
Chautauqua Niagara	all	Patch Clean ditches, repair shoulders patch, oil	sweeper, oiler, 6 brooms	2 6-20
Oswego	state	Reconst., heavy drainage Surf. maint.	Trucks, asph. heaters, graders, tractors, small tools Motor truck, asph. heater, tools	5-15 3-8
Schenectady Tompkins Yates	earth	Repairs	Cold patch outfit t. Cold patch & mixing method	8 4-12
North Carolina Bertie	soil		Rd. mach. carts, tractors, trucks, wagons, small tools	6
Forsyth Graham Washington Wilson	all	all kinds Put in culvts., stone & gravel Drag, grade, drain, brush New const.	Tractor, scrapers, drags Graders, maintainers, drags Mules, scrapers, drags, picks, shovels	6 6-15 25
North Dakota Hettinger Ward	common clay earth (not grad.)	Grade worst places	Trucks, drags, fresnos 14-20 horses and fresnos, blade and engine	3 3-8
Ohio Ashland Ashtabula		Repairs Ditch, cut weeds & brush, repair surf.	Truck, conc. mixer, shovels, picks Truck, grader, wheelbar., shovels	6
Fairfield Fulton Hancock	50 mi. co. & state macadam	repair surf. Everything but bridge work Repair surf. & reconst. Grade, reshape & roll Repair surf. & drains	6 trucks, graders, etc. Steam roller, trucks, graders Roller, scarifier, scraper	3
Hardin Holmes Meigs	state state & co.	Patch, reshape & grade	Maint., teams, plows, shovels, scrapers Road maint.	4-10
Mercer	state	Repair surf. cracks & joints, ditch	Truck, tar kettle, tools	5-6 4
Ottawa Pickaway	gravel state	Shovel gravel, patch holes, clean ditches Repair & drag	Brooms, truck, tar kettle Grader, 2 drags, shovels, rakes, screens, tar kettle Truck, drag, tools	5
Putnam	W. B. mac. state	Patch with tar & stone Patch, bitum. rds., repair conc. Drag, scrape, cut side ditches,	Truck, shovels Auto, trucks, conc. mixer, mower, grader Drags, scrapers, trucks, teams	6 4-10 4-35
Shelby	mac. & bit. mac.	haul materials Patch, haul materials, ditch,	4 Nash quads, truck, sweeper,	4-35
Oklahoma		spread covering	grad., picks, shovels, brooms, etc.	8-25
Carter Ellis Grady Major	gravel dirt county repair	Main. & repair. rd. bed & surf.  Regrade  Repair work  Bridge & culvt., repair, grading	Trucks, grader, etc. Grader, 12 mules, 3 fresnos None 4 mules, fresno, plow, 6 shovels.	2-10
Oregon	•		wagon, grader	4
Grant Pennsylvania	dirt	smooth. with graders	Roller, plow, grader, 3 fresnos, 2 slips, wagon	4-12
Delaware	tarvia dirt	Repair & rebuilding Grade & gravel	Picks, shovels, drills, etc.	15-20 3-8
Jefferson Lackawanna Monroe Warren	asph. conc. dirt & shale all	Surf. & ditching Repair small surf. breaks Open ditches & repair rd. Gen. repairs conc. & grad. earth	Picks, shovels, scraper, teams Asph. tank & stone truck Rd. mach., drags, hand tools Varies	6-8
South Carolina Aiken Anderson	sand-clay top soil	Machining up rds.	Truck, rd. mach.	6 7-10
Cherokee	mac. top soil	Resurf., repair, etc. Scariffying, heavy mach. resurf.	Tractors, rd. machinery Mach. or graders, scrapers, trucks, tractors, mules	4-8
South Dakota:		scarmying, neavy mach. result.	2 scarifiers, plows, small tools	10
Clay Custer Day	dirt & gravel	Repairs holes & washouts	Tractor, drag, maint. Grader & 4 horses, plow, fresno Truck, small tools	2 3 4
Douglas Gregory	dirt in spring	Fill holes, etc. Maint. with engines and blades	Plow, scrapers, drag Holt, 3 blades, maint.	2-6 2-5
Haakon Meade Miner	bridge clay & gravel	Place cul., grade bad washouts Fill chuck holes, washouts & mow weeds	Engine, maint. fresno, plow, teams, eng. maint.	2 2
Spink	• • • • • •	Gen. maint. & keeping up rd.	Engine, blade grader, rd. finish- er, small tools	2
Tennessee: Bradley	gravel & rock	Grade, roll, haul gravel, etc.	Roller, 6 graders, steam engine, 2 tractors	8
Cocke	pike	Scatter crushed rock General repairs	Crusher outfit, wagons, teams	10
Grundy Hamilton Hawkins Jefferson	earth all near camp graded rd. mac.	Drag & drain Ditch & repairs to surf.	Hand tools & drag Truck, asph. kettle, picks, shovels Tractor, grader, trucks, slips, etc. Book crusher trucks steem	10 7 5
Lewisgr Montgomery Rutherford	rad & chert surf.	ditches  Haul gravel & stone Look after shoulders & ditches	Rock crusher, trucks, steam drill, etc. Truck grader, small tools Trucks	$\begin{array}{c} 20 \\ 4 \\ 3-5 \\ 1 \end{array}$
		shoulders & ditenes	************	1

#### Gang Maintance-continued

County and State	On What Road Gang Maintenance		Standard Equipment	Number of men i
County and State	is used	2111111 02 11 0111		a gang
Texas:		Emergency		
Aransas	• • • • • • • • • • • • • • • • • • • •	Keep bad holes passable	8 mules, 2 wagons, grader, plow, fresno	2
Comanche	***	Blades shoulders & surf., repair bridges	Tractor, grader, wagon, team, tools	4
Smith	all	Replace shoulder material & keep ditches & should, in shape	4 teams, 2 trucks, portable	10
Tarrant	all	General maintenance	Picks, shovels, rakes, trucks	8
Wichita Wise	dirt all	Maintenance Grade, drag, repair structures & patch gravel rds.	Tractor, heavy blade, drags 2 graders, drag, mules, fresnos, shovels	1-10
Virginia: Augusta	earth & mac.	Surf. treat., patch & gen'l. rep.	Truck, patch. outfit, hand tools,	
Fairfax	all	Patch, ditch, resurf.	Truck, wheelbarrow, hand tools, rd. machine, teams, etc.	5-10
Halifax	all	General repair	Rd. mach. & small tools	10-12
Scott		Drag, rd. mach., ditching	Truck, tractor, drag, rd. mack., scrapers, picks, shovels	
Washington:		Marint & senst small take	Grader, tractor or truck,	
Asotin		Maint. & const. small jobs  Repair washouts	small tools Grader, drag, fresnos, shovels,	**
Grant		Drag	plow, etc. Truck, blade grader	4 2
Island		Grade, drag, gravel, ditch., etc.	Truck tractor, grader, drag	5
Lincoln		Resurf. with crushed material	Rock crushers, screens, scraper, trucks, scarifier, graders, drag	10-14
Okanogan		Keep ditches & culvts. open, repair surf., drag		1-6 3-10
Pierce San Juan	earth & gravel	Deepen ditches, drag new grav.	Trucks, tractor, graders, drags, small tools	2-3
Snohomish	all	Ditches, shoulder, gravel surf.,	Power loaders, trucks, scari- flers, tractors, drags, rd. level.	10
Whitman	state rds.	clean ditches, distributes maint.		3-10
Brooke	all kinds	Drain, surf., repair, etc.	Truck, tools, grader, tractor, tar kettle	7
Hancock	dist. rds.	Ditch, surf., culvts., etc.	Rd. machine, plows, slip scraper, tools, etc.	3-8
McDowell	earth & bitum.	Repair dirt roads Oil bitum., surf., clean ditches	Rd, mach., scrapers, drags, etc. Oiler, rd. mach., truck Truck, tar kettle	10-15 3-8 10-15
Monongalia Polk		Ditch, burn & tar seams, etc. Heavy grading, light const.	Tractor, grader, fresnos, plow Tractor, rd. mach., pick, shovel	6 4-8
Wyoming		Drag, fill in low places, etc.  Haul clay for surf.	Grader, plow & wagons	12
Brown Buffalo Fond du Lac		Mostly widening rds. Large grader & fresno scraper Widen & ditch.	Tractor, graders Tractor and grader Tractor, large grader, plows &	6-10
Forest	earth rds.; spring	Heavy maint culvts, ditches	Scrapers Tractor, grader, wheelers, plows Tractor, grader, 2 teams with	12
Grant		Oiling & heavy grad.  Grading; some surf.	wheel scrapers Tractor, grader, scarifier	6 2
Juneau	lines	Grading Grading	Slushers, wheelers	8
La Crosse	dirt	Grading & cutting ditches	Tractor, grader, wheeler, air compressor, tools	6
Lincoln	earth	Regrading	Tractor, grader, 3 teams	5
Monroe Price	state trunk line	Grading Regrading & graveling Widon & ditch fill	Tractors, graders Graders, teams & wagons	10
Sawyer Vernon		Widen & ditch fill	Tractors, graders, teams, wheeler fresno, slips Tractor, grader, scrapers,	10
		Heavy grading	small tools	4-12
Walworth		Gravel grading, ditching	Trucks, grader, wheelers, plow, etc.	12
Waukesha		Grade & surf. with crushed grav.	Tractor, grader, port, crushing plant, trucks Gas. roller & combined scari-	10-15
Winnehago	gravei & mac.	Scarify & level	fler & grader	2

### Cost of Maintenance

County and Mileage Under Main- State tenance	Amount ava spent for able main- mai tenance tenan in 1921 in 19	for for in- nce County and Mileage Under Main-	Amount spent for main- tenance in 1021	Amount avail- able for main- tenance in 1922
Alabama: Etowah1,100 unimp., grad., gravel, chert, surf. treat.		Idaho:	363,000	
Montgomery . 450  Arkansas: Hempstead, 64 gravel.	200,000 200,0 6,600 7.5	Power 52 gravel, 148 earth.	$10,000 \\ 17,000 \\ 53,500$	$10,000 \\ 15,000 \\ 30,000$
California: Fresno 60 paved and 100 mt. Plumas 500 Sacramento 130 conc., 100 asph. mac.,	20,000 100,0 60,000 90,0 200,000 200,0	Illinois:  Bond None.  Christian 27	3,100	20,000 5,000 38,000
Sutter 8.5 con., 40 oil mac.  Colorado: Elbert	3,000 60,0	60 Fulton 150 Vequols None. Johnson By arrangement with	18,000 30,000	70,000 43,000 44,000
Lake 64.5 gravel. Lincoln Scattered. Logan 800 co. and state.	8,000 10.00 22,00 20,000 20,00	00 Lee 53 stone or gravel, 107	150,000 18,000	70.000 75,000

#### Cost of Maintenance (Continued)

County ar	d Mileage Under Main-	spent for main-	Amount avail- or able for main- e tenance	r	Mileage Under Main-	spent for main-	Amount avail- or able for main- ce tenance
State Illinois ((	tenance ontinued):	in 1921	in 1922	State Kansas (Con	tenance tinued):	in 1921	in 1922
Logan Marion	94 15 earth.	10,000		Finney	300 earth. 2.5 brk., 8 conc., 95.75	7,500 60,802	
McDonough McHenry	500	100	* 150	•	earth co., 44,216 earth	1	00,000
Monroe	· · · None.	191,000 None	10,000	Greeley	twp. 78 earth.	570	
Pratt	200 oiled.	15,000	$\frac{1,000}{20,000}$	Jackson	69	81,224 $7,210$	11,250
Pulaski Scott	None	3,000		Kearny Mitchell	66 co., 40 twp. 212 earth.	2,733 $26,402$	
Stephenson Williamson		77,850	160,000	Montgomery	Each and gravel.	40,000	
Winnebago Woodford .	8	1,073	1,472	Pawnee	139 dirt, 2 gravel, 3 sand-clay.	7,856	
Indiana:		13,000	50,000	Republic	206 earth.	12,000	12,000
Decatur	95	100,000 14,500		Sheridan Sumner	553.4 earth.	5,000 29,455	
Hancock	500 all types.	50,000 78,000		Wabaunsee Wichita	180 dirt.	12,000 672	12,000 800
Jackson Jasper	550	55,000 47,000	70,000	Kentucky:		16,000	16,000
Jennings	280 gravel and stone.	28,000	50,000 40,000		555 earth, 95½ gravel.	54,450	75,000
Madison Morgan	400 gravel and crushed	100,000 25,000	$\frac{130,000}{28,000}$	Owen Rockcastle	4 macadam.	2,500	25,000 6,000
Posev	stone.	80.000	63,000	Shelby Whitley		$71,000 \\ 5,200$	5,000 3,200
Shelby	. 420 gravel stone conc	70 000	70,000	Louisiana:	-		
Vermillion	117% gravel, 30% conc., 5% asph. mac.	30,000	85,000	Allen			50,000
Vigo	15 hard rds., 405 gravel. 525 gravel, stone, brk.,	65,600 $175,000$	$71,000 \\ 50,000$	Kent	20 cem., 10 mac., 10 grav.		270,000
Wayne	asph. and conc.	50,000	50,000	Michigan: Alger	40 mac., 80 earth.	61,204	65,000
Iowa:				Branch	40 mac., 80 earth. 47 conc. & gravel, state, 150 gravel, co.	30,688	30,000
Adair Allamahee	85 earth by state, 95 by	$\frac{14,000}{64,000}$	$\frac{16,000}{58,000}$	Eaton	10 conc., 230 gravel.	90,594 85,000	70,000
Benton	county 242 county and prim.	80,000	74.000	Kalkaska	55 50 hard surf., 20 dirt	10,500 18,000	$10,000 \\ 35,000$
Black Hawk Boone	185 earth, incl. 15 gravel.	64,000 36,000	57,000 40,000	Macomb	226 gravel, slag grav.,		
Bremer Buena Vista.	130	37,000 60,000	34,000 50,000	Mecosta	conc., asph. conc. 126 gravel.	105,000 26,000	26,000
Cass Cerro Gordo.	. 160 dirt.	40,000	50,000	Oakland		282,487 51,000	300,000 56,000
Chickasaw	146	28,000 39,000	$35,000 \\ 40,000$	Ontonagon Minnesota:	190	31,000	30,000
Clay	12.6 earth. .34 earth, 121 gravel, 27	$39,000 \\ 36,900$	36,000 40,000	Aitkin	189 dirt & gravel 150 gravel & earth.	39,220	20,000 40,000
Clinton	resurf.	42,000	60,000	Blue Earth Chippewa	67 gravel & dirt	12,023	12,000
Crawford	. 158 . 92 co., 87 prim., 920 twp.	80,000 97,500	60,000	Cottonwood	108 earth & gravel. Gravel and dirt.	27,224 $32,000$	25,000 12,000
Davis	53 dirt.	6,116	100,000		92.7 trunk hwy 82.5 state, 154 co.	20,246	19,050
Dickinson	142 gravel	44,363 50,000	45,000 35,000	Dakota	257.8 dirt & gravel	31,924	Same
	40 gravel, 3.5 pav., 130 earth.	60,000	60,000	Dodge Faribault	60 dirt & gravel	13,515 $17,000$	$12,000 \\ 35,000$
Guthrie	Gravel \$185 per mi.	34,578 50,000	25,000 50,000	Goodhue	50 earth, 20 gravel	50,000 10,212	50,000 10,000
Hamilton	. 125 gravel, 125 earth. .10 pav., 30 gravel, 110	45,000	40,000	Grant	146	20,000	20,000
	dirt.	20,000	20,000	Isanti Jackson	80, 40 grav., surf. 35 gravel, 3 dirt.	$8,788 \\ 23,000$	18,000
Harrison Jackson	. 162 earth.	35,000	50,000 40,000	Kandiyohi Lake	50 85 state & co.	5,000 6,495	10,000 6,000
Kossuth	225 earth and gravel.	62,000 60,000	62,000 60,000	Lincoln	30 dirt, 30 gravel. 177.6 to June 1.	5,618 19,029	6,000 25,000
Linn	. 100 prim., 112 county.	80,000 20,000	80,000 25,000	Lyon	28 gravel, 108 dirt.	30,873	30,000
Marshall	.61 pav., 12 gravel, 182	45,000	36,000	Mooker	200 gravel 50 dirt, 25 gravel; 34	60,000	50,000
Mitchell	dirt.	40,000	55,000	Nobles	gravel by state 160 earth & gravel	20,713 23,475	20,000 35,000
Monona	grade, 80 temp.	33,929	37,000	Norman	150	42,000	50.000
Montgomery . Muscatine	.41 conc., 4.15 gravel,	$50.000 \\ 36,271$	50,000 84,000	Pope	50 dirt & grav. surf.	75,000	Same 10,000
	151.5 earth. 2 pav., 12 gravel, 102	21,300	20,000	Redwood	130 grav., 8 dirt. 90.8 state, 70.68 trunk	58,000	45,000
	earth. 141 gravel. 36 earth.	50,589	65,000	hy	vy.; 13 pav., rest grav. 0 earth & grav., surf.	30,245	Same
Pottawattomie	302	70,000	125,000	Stearns	364	$18,000 \\ 70,000$	Same 70,000
Ringgold Sac	110 gravel, 40 graded	40,000 62,000	$30,000 \\ 60,000$	Swift 1	22 gravel, 51 dirt 65 petrol. & grader	28,000	25,000
Scott	earth. 17 brk. pav 30 mac., 115	36,658	53,000		maint.	25,600	31,000
Shelby	dirt. 153.6 earth.	63,641	Same	Washington Watonwan	40 gravel, 46 dirt 20 gravel, 76 dirt		20,000 12,000
Story	100 earth, 100 gravel.	90.000	35,000 Same	Missouri:	0.00		
Wapello Warren	150 dirt.	34,000	50,000	Butler	600		20,000 50,000
Wayne	178 earth. 180	44,383 25,000	50,000 50,000	Jasper Linn	******	6,500 20,000	8.000 Same
Vebster Vorth	55 gravel, 132 earth. 116	71,600 21,700	60,000 28,000	Mississippi	500 earth.	20,000	25,000
Kansas:				Rolls Stoddard			5,000 30,000
nderson	149 earth. 3 conc., 230 dirt (co.),	6,228 20,154	$7,000 \\ 25,000$	Washington	*******	2,000	
	560 (twn.). 5 W. B., 13 W. B. and			-	19.60 gravel & dirt		
Butler	bitum. surf.		75.000	D	graded rds., 429 dirt. \$20,000		6.000
lay	240 dirt. 190 dirt. 202 dirt.	27,800	75,000 26,000	Deer Lodge Granite Mussel Shell	300	51,650	None 0,000
		7,813	14,000	3 farmed (12 11			5,000

. 15

#### Cost of Maintenance (Continued)

		Amount spent for main-	Amount avail- rable for main-		119		Amount avail- able for main-
County and State  Montana (Cont	Mileage Under Main- tenance		e tenance in 1922	County and State So. Dakota (Con	Mileage Under Main- tenance	tenance in 1921	tenance in 1922
	. 1296-212 graded, 100	100 4		Jackson	200 dirt.	4,000	4,000
Sheridan Valley Nebraska:		6,655 3,500 15,600	5,000 4,000 12,500	McCook Meade Miner	Some farm dragging on dirt rds. 550 dirt.	8,000 25,000 6,000	10,000 16,000 6,000
Knox Morrill New Jersey:	65 earth 40	30,000 2,000	40,000 2,000	Roberts Spink Sully	120 earth.	22,300 25,000 2,000	25,000 3,000
Salem	100	40,000	50,000	Yankton	220 earth.	28,500	30,000
Union	45 W. B. mac., 15 grav. 68-80% conc. or other hard surf.	96,000 175,000	100,000 175,000	Bradley Claiborne	353 dirt & gravel.	7,000 3,000	8,000 5,000
New York: Cayuga	69 oil & stone chips, 14 resurf.	50,000	45,000	Grundy Hamilton	40 earth. 600	5,000 100,000	25,000 9,000 100,000
Chautauqua Niagara	180 mac. & conc. 450 mac. olled & patched conc. & brk.	120,000	120,000	Hawkins Jefferson Lewis	320 200 24 dirt.	5,200 $17,000$ $2,000$	8,000 17,000 5,000
Oswego	cracks poured, shoulders State 160, co., 140	200,000 135,000	200,000 140,000 94,000	Montgomery White5	.15 clay, 40 W. B. mac	12,000 37,450	10,000 40,000
Schenectady Tompkins Yates		130,000 53,000	50,000	Aransas	87 shell 36 gravel, 200 dirt.	25,500	15,000 26,000
No. Carolina: Bertie	30 hard surf., 170 top	45,000	Same	Comanche Johnson Madison	206 graded. 100 dirt, 100 gravel. None	21,632 60,000	51,478 75,000 4,000
Graham	soil 114 dirt	$\frac{15,000}{22,000}$	25,000 15,000	Newton Smith	Gravel, earth.	50,800	50,000
Washington	20 old mac., 480 gravel	50,000 25,000	25,000 25,000	Tarrant1 Wichita	50 pav., 660 grav., 198 sand-clay, 35 dirt. 576 total, 37 conc.	****	
Yancey	& top soil	30,000	25,000	Wise3	0 shell gravel, 30 sand-		****
No. Dakota: Barnes	120 dirt.	10,500	15,000	Vircinia:	clay, 20 earth or sand	10,000	11,000
Grand Forks	300 earth, 5 gravel. 140 dirt & gravel.	30,000 7,434 5,000	$30,000 \\ 17,072 \\ 5,000$	Fairfax	200 mac., 900 earth. 10 W. B. mac., surf. treated, 26 gravel.	75,000 15,000	75,000 15,000
Hettinger	200-300	4,000	6,000 20,000	Halifax	100 soil 200	15,000 25,000	18,000 30,000
Ward Williams	200 earth	20,000	20,000	Washington:		20,000	,
Ohio: Ashland	Brick, mac., gravel.	90,000	90,000	Asotin	20 crushed rock, 25 gravel, 300 earth	30,000	33,000
Fairfield	25 conc., 25 cinder, 60 bit. mac., 65 brk. 220	105,000 120,000	145,000 · 150,000	Callam Douglas Grant	90 gravel 61 surf, hwys. 200 gravel surf.	46,000 27,000 55,000	47,000 31,000 60,000
Fulton	37.27 state, 226.48 co. {	91,000* 109,000‡	55,000 75,100	Grays Harbor.	30 conc., 3 asph., 300 gravel	120,000	100,000
Hardin	50 hard surf., 150 mac. All.	250,000	200,000 ( 40,000†	Island Jefferson	225 dirt & gravel 170 gravel	30,000 28,656 85,083 Co. J	25,000 Same
Holmes	None. 840 gravel & stone.	255,000	146,000	Lincoln	900 { 210 gravel & mac.	51,412 St.	46,482
Meigs Mercer	Conc., mac., brk. 22 mac. & conc.	7,500 3,000	9,000	Okanogan	96 paved & gravel	$61,000 \\ 26,000 \\ 68,000$	$61,000 \\ 25,000 \\ 69,000$
Pickaway2	30 macadam. 3 gravel, 20 tar, 4 conc.	30,000	18,000	San Juan Snohomish	140 earth & gravel 140 conc., 360 gravel	16,189	16,500 160,000
Pike Putnam	35 W. B. macadam.	38,000	36,000 150,000	Whitman	106 crushed rock	104,000	104,000
Sandusky	75 state, 25 co. {	50,000* 30,000†	45,000* 23,000†	W. Virginia: Braxton	650 earth	13,000	20,000
Williams	868 gravel, dirt, mac., tar, conc. 80 mac., 10 conc.	167,000 50,000	175,000 30,000	Hancock	34 impr., 126 unimpr. 33.52 brk., 8.72 conc., 140 earth, 2.7 others	153,693 25,000	90,000 34,000
Oklahoma: Carter	300 gravel & dirt.	50,000	75,000	Mason	850 0; 50 conc. & asph. Ky.	50,000	50,000
Ellis	115 dirt & sand clay. 303 dirt.	6,000 39,906	8,000 8,200\$	Mineral	18 bitum., 100 earth 0 impr., 1,000 unimpr.	35,000 100,000	35,000 49,000
Jackson	237½ state, 1400 twp. rds. 190	25,000 7,500	40,000 10,000	Polk Upshur Wyoming	325 gravel & dirt 745¼ dirt, 4% dirt 500	75,000 12,000 100,000	50,000 14,000 110,000
Major Oregon:	278	12,899	Same	Wisconsin:	6 sand & clay, 2 mac.	16 000	19,000
Pennsylvania	850	20,000	23,000	Brown Buffalo	400 gravel & mac. 200	16,000 106,000 30,000	100,000
Delaware Jefferson	72 tarvia. 100	40,000	75,000		12 conc., 408 dirt & gravel	94,799	80,000
Monroe	21 asph. conc. 70—1000 in dists. {	80,000¶	100,000	Grant47	5 earth, gravel & mac.	32,500 101,469	52,000 99,000
Warren	25 cone. & mac.	18,000* 5,000	15,000	Jefferson	200 220 clay & sand	67,000 40,000	74,000 35,000
So. Carolina:	69.8	15,000	20,000	La Crosse	215 earth & gravel	36,893 39,421	35,045 50,000
Anderson	Ave. cost of maint. \$1300 per mi. top soil, 8 clay stone.	281,000	60,000	Monroe	425 sand & clay	57,000 24,000	74,000 32,000
Chesterfield	18 gravel	2,400	3,000	Sawyer Vernon 2'	265 dirt 400 78.5 conc., grav., mac.	29,000 112,299	35,000 92,000
So. Dakota:	2.02 conc., 111.4 top soil, 1.6 earth.	31,604	32,000	Waukesha Winnebago	165 all kinds	9,000 12,000	94,000 Same
Clay Codington	192 11 gravel, 250 earth	20,753 15,701	16,000 16,000	Wyoming:			~~~
Custer	Park work.	6,000 16,000	10,000 16,000	Weston	30 earth	12,000	same
Douglas Faulk	28 dragging. 247 dirt. 220 dirt.	8,943 7,000	9,057 8,000	*County. *			
Gregory Haakon	200 earth. 200 dirt.	15,000 5,000	12,000	†State. †State to Count;	y.		
Hanson	256	8,500	10,000	To July 1. Districts.		1.12	1

#### **NEWS OF THE SOCIETIES**

#### CALENDAR

Apr. 19—NEW YORK SECTION, AMERICAN INSTITUTE OF ELEC-TRICAL ENGINEERS. Enginering Societies Bidg., New York City. Apr. 19-21—AMERICAN INSTITUTE OF ELECTRICAL ENGINEERS. Gen-

Apr. 19-21—AMERICAN INSTITUTE OF ELECTRICAL ENGINEERS. General meeting. Chicago, Ill.

Apr. 19-21 — TRI-STATE WATER AND LIGHT ASSOCIATION OF THE CAROLINAS AND GEORGIA. Spartanburg, S. C.

Apr. 20—NATIONAL FEDERATION OF CONSTRUCTION INDUSTRIES. Meeting called by committee of organization at Hotel Commodore, New York. General secretary, W. S. Hays, Drexel Building, Philadelphia.

Apr. 25-28—BUILDING OFFICIALS' CONFERENCE. Annual meeting. Hotel Lincoln, Indianapolis, Ind.

Apr. 26-28—SOCIETY OF INDUSTRIAL ENGINEERS. National spring convention. Detroit, Mich.

Apr. 27-29—BUILDING OFFICIALS' CONFERENCE. April 27-28, Clevland, O.; April 28, Massillon, O.; April 30, Youngstown, O.

Apr. 29—DETROIT ENGINEERING SOCIETY. Hotel Cadillac, Detroit, Mich.

May 8-12—AMERICAN SOCIETY OF

Youngstown, O.

Apr. 29—DETROIT ENGINEERING SOCIETY Hotel Cadillac, Detroit, Mich.

May 8-12—AMERICAN SOCIETY OF MECHANICAL ENGINEERS. Atlanta, Georgia.

May 9-11—NATIONAL FIRE PROTECTION ASSOCIATION. Annual meeting. Atlantic City, N. J.

May 12—NATIONAL HIGHWAY TRAFFIC ASSOCIATION. Annual meeting. Automobile Club of America, New York City.

May 15-19—AMERICAN WATER WORKS ASSOCIATION. 42d annual convention. Bellevue-Stratford Hotel, Philadelphia. Secretary, J. M. Diven, 153 W. 71st St., New York.

May 15-19—NATIONAL ELECTRIC LIGHT ASSOCIATION. Annual convention. Atlantic City, N. J.

May 16-18—CHAMBER OF COMMERCE OF U. S. A. 10th annual meeting. Washington, D. C.

June 4-6—AMERICAN ASSOCIATION. OF ENGINEERS. 8th annual convention. Salt Lake City, Utah.

June 7—NORTHWEST SECTION, NATIONAL ELECTRIC LIGHT AND POWER ASSOCIATION. Boise, Ida.

June 13-16—C AN AD I AN GOOD ROADS ASSOCIATION. Annual convention. Victoria, B. C.

June 19-22—AMERICAN INSTITUTE OF CHEMICAL ENGINEERS. Summer meeting. Clifton Hotel, Niagara Falls. June 21-22—AMERICAN SOCIETY OF CIVIL ENGINEERS. Annual convention. Portsmouth, N. H.

June 26-July 1—AMERICAN SOCIETY OF CIVIL ENGINEERS. Annual convention. Niagara Falls, June 21-22—AMERICAN INSTITUTE OF ELECTRICAL ENGINEERS. Annual convention. Niagara Falls, June 26-July 1—AMERICAN SOCIETY FOR TESTING MATERIALS. 25th annual meeting. Chalfonte-Hadden Hall Hotel, Atlantic City, N. J.

Aug. 28-Sept. 2—NATIONAL SAFETY CONGRESS. Detroit, Mich.

Sept. 11-15—ASSOCIATION of IRON AND STEEL ELECTRICAL ENGINEERS. New Auditorium, Cleveland, Ohio.

Sept. 25-28—SOUTHWEST WATER WORKS ASSOCIATION. Annual convention.

NEERS. New Auditorium, Cleveland, Ohio.
Sept. 25-28—SOUTHWEST WATER WORKS ASSOCIATION. Annual convention. Hot Springs, Ark.
Oct. 9-13—AMERICAN SOCIETY FOR MUNICIPAL IMPROVEMENTS. Annual Convention. Clevland. Ohio.

MUNICIPAL IMPROVEMENTS. Annual convention. Clevland, Ohio.

Oct. 16-19 — AMERICAN PUBLIC HEALTH ASSOCIATION. Annual meeting. Cleveland, Ohio.

Nov. 15-16—NATIONAL INDUSTRIAL LEAGUE. Annual meeting. New York City. Secretary, J. H. Beek, Chicago.

#### BROOKLYN ENGINEERS' CLUB

An informal smoker and get-to-gether meeting was held April 6, in the club

As a specially interesting feature, the club had as its guest of honor Cap-

tain Clarence F. Foster, athletic director of the Polytechnic Institute of Brooklyn, who spoke on "Keeping the Business Man Practically Fit.'

Refreshments were served.

#### AMERICAN SOCIETY OF CIVIL ENGINEERS

At the regular business meeting April 5, Gustav Lindenthal presented a paper, illustrated by lantern slides, on "The Continuous Truss Bridge Over the Ohio River at Sciotoville, Ohio, for the Chesapeake and Ohio Northern Railwav.'

#### THE SECOND NATIONAL COR ENCE ON STATE PARKS CONFER-

The Second National Conference on State Parks, which has been called in the interests of State park development by John Barton Payne, chairman of conference, will be held at the Bear Mountain Inn. Palisades Interstate Park, New York, from May 22 to 25, 1922.

The First National Conference on State Parks was held in Des Moines, Iowa, in January, 1921, for the purpose of stimulating interest in state park systems, especially with a view to future requirements and the acquisition of lands suitable for preserves and reservations in all states, before advancing real estate values, makes such acquisition prohibitive.

In New York State increasing recognition has been given to the value of the Adirondack Forest Preserve, Catskill Forest Preserve, the Palisades Inter-state Park, Bronx River Parkway and the recently created Allegany State Park, as the main elements of a state-wide park system.

Considerable thought has also been given to the development of a great outer park system for New York City, the basis of which is the Croton Watershed, 360 square miles in extent, and connected with the city by the Bronx River Parkway, on which construction work is now nearing completion.

The program of the coming Second National Conference on State Parks will include an inspection of the Palisades Interstate Park, the new Storm King Highway, New York Zoological Park and Bronx River Parkway Reservation. Special interest will also be centered in Westchester County on account of three bills just passed by the Legislature and approved by the Governor. One of these bills conveys Mohansic Lake Reservation of 1100 acres of Westchester County for park purposes; another authorizes the establishment of a county park system, which will include extensive beaches on the Hudson River and on the Sound, and the third bill authorizes the Bear Mountain-Peekskill bridge across the Hudson.

#### AMERICAN WATER WORKS ASSOCI-ATION CONVENTION TENTA-TIVE PROGRAM

May 15-Forenoon and afternoon, Group Meetings. Evening, President's Address, Reception and Dance.

May 16-Forenoon, Business Section, Report of Publication Committee, Report of Finance Committee; G. W. Fuller, Philadelphia Water Supply, Present and Proposed; F. C. Jordan, Fire Prevention and Fire Protection in Relation to Public Water Supply. Afternoon, J. Waldo Smith, Development of the Schoharie Watershed, Catskill Water Supply; M. M. O'Shaugnessy, the Hetch Hetchy Water Supply; John H. Gregory, Tentative; Wm. A. Megraw, the Construction of the Loch Raven Dam; G. E. Willcomb, Twenty Years Filtration Practice at Albany; Election of Members for Nominating Committee. Evening, American Water Works Association Manufacturer's Program. Moving Pictures Showing 20,000 H.P. of High Pressure Steam Being Discharged to Atmosphere and Shut off in 30 Seconds by Dean Control; Short Paper by Peter Payne Dean; Thomas F. Wolfe, Underground Leakage and its Relation to Mains and Services; John Oliphant, Pneumatic Pumping, Up-to-Date.

May 17-Forenoon, Report of Special Committees, Committee on Standard Forms of Contract; Report of Council on Standardization; Report of Committee on Industrial Wastes in Relation to Water Supply; Report of Committee Watershed Protection; George R. Taylor, Problems in the Reforestation of Watersheds; Selection of time and place for next meeting. Afternoon, Trip (230 to 5.30 o'clock). Evening, J. W. Ledoux, Some Observations Concerning Wood Pipe; Report of Committee on Standard Specifications for Cast Iron Pipe and Specials; C. E. Inman, Experience with Cast Iron Water Pipe for Pressures Higher Than Allowed by Current Specifications; Peter Gillespie, Centrifugally Cast Iron Pipe (with slides); Theatre Party (Ladies).

May 18, Superintendent's Day-Forenoon, L. H. Enslow, Water Chlorination Control in Virginia; Report of Committee on Physical Standards for Distribution Systems; M. M. Borden, Air and Relief Valves; Wm. P. Mason, Instances of the Value of a Sanitary Survey; F. A. McInnes, Causes of Failure of Cast Iron Pipe; Topical Discussion, Breaks in Water Mains; Other Topical Discussions. Afternoon. George E. Cripps, Equipment and Shop Facilities for Maintenance of Water Works Systems; Topical Discussion; W. R. Conard, Present Day Tars for Pipe Coatings; Topical Discussions. Afternoon, Chemical and Bacteriological Section. Report of Committee on Standard Methods of Water Analysis; Report of Committee on Colloidal Chemistry in Relation to Water Purification; Report of Committee on Testing Water (Continued on page 276)

15

noc nt's

ion. ort

ler.

and

ion

olic

ldo

rie

lv:

hy

ta-

ion

ice

or

on

gh

to

ds

er

er-

to

ıt.

al

rd

il

1-

n

ee

?

n

d

# New Appliances

Describing New Machinery, Apparatus, Materials and Methods and Recent Interesting Installations

#### NEW STEAM SCARIFIER

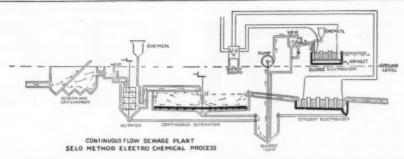
A new Steam Scarifier to be attached to the Case Road Roller, has just been announced by the J. I. Case T. M. Co., who claims that it has several distinctive advantages and features that contribute to its general durability and efficiency.

The roller has ample power to handle the scarifier, operating economy, ruggedness and dependability, flexibility and easy control of outfit, essential to withstand the severe work often encountered. The steam rollers with scarifier attachment have all steel gearing. Spring cushions in the differential gear assembly serve to absorb all sudden strain thrown on the gearing.

The scarifier is attached to the rear of the roller and the same operator handles both. The additional weight of the complete attachment is about 1,850 A steam pressure cylinder, nounds. which is under instant control of the operator, by manipulating a four way valve, is employed to raise and lower the teeth. The teeth are forced into the ground under a steam pressure of 4 tons and are held there by a steam cushion. The picks are quickly raised or lowered in passing over cross walks, manhole covers and other immovable obstacles.

The six 1½ x 2½ x 22-inch scarifier teeth are made of tool steel accurately forged and carefully tempered. The picks are adjustable for depth and gauge wheels prevent them from digging below the required depth in case the rear rolls drop into a hole in the road.

The width of cut can be varied from 40 to 56 inches, depending on the spacing of picks or any picks can be removed.



#### ELECTRICALLY CONTROLLED PENETROMETER

After seven years of experimental work an electrically controlled penetrometer has been perfected, for use in testing laboratories, to automatically time penetration tests of plastic substances.

It is manufactured by Howard & Morse and is recommended by them for the elimination of personal equation when testing asphalt, bitumen, tar, rubber and other material, where the unknown factor of human error is claimed to be replaced by clockwork accuracy. The instrument contains a timing device by means of which an electric current, acting through a magnet, releases a bar carrying the penetration needle, allowing penetration to be effected for a given period, at the expiration of which the bar is automatically clamped by the magnet and the depth of penetration measured.

The instrument can be connected to six dry cells or their equivalent or the current may be supplied from 110 volt direct circuit, connecting through a reducer or from 110 volt alternating circuit, connecting through a rectifier.

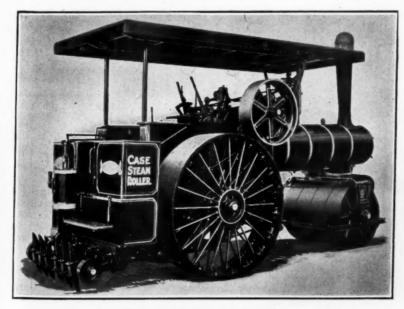
#### SELO METHOD CHEMICAL SEWAGE DISPOSAL

The continuous flow sewage plant, Selo method of electro chemical process purification, is described in a Monograph issued with compliments of Gelinas Engineering Co., Inc., licensee of the patented Selo method.

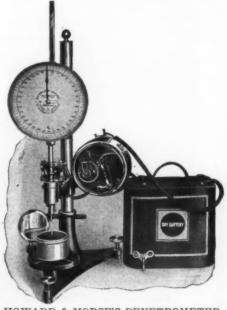
This method, largely automatic in operation, is claimed to produce any desired purification ranging from the separation of the solids to a very complete elimination of germs, according to the varying requirements of the state boards of health, and producing a product of known purity at a fixed price.

This method, which requires only a relatively small acreage, delivers the sewerage, directly from the sewer to a measuring chamber where a float valve operates the automatic control of chemical and electricity in proportion to the varying flow of the sewage.

The sewage then passes to the agitator where it is mixed with a chemical and passes into a large tank, flowing in through the center, and out over the rim. The action of the chemical and the agitation causes the suspended matter to



CASE STEAM ROAD ROLLER WITH SCARIFIER ATTACHMENT



HOWARD & MORSE'S PENETROMETER

gather and settle to the bottom of the tank. The efluent from the latter being clear and sediment which is drawn to a central sump by revolving scrapers.

The sediment sludge passes through an electrolizer where rock salt is added and electric current passed through the mixture while the latter is agitated by compressed air. This treatment kills all germ life present. Afterwards the sludge is run on a sand bed and rapidly drained and dried, and it may be used to great advantage as a fertilizer.

The liquid efluent from the perciptation passes in thin sheets between the electrodes of the electrolizer that liberates oxygen which intensely attacks the organic matter contained in the sewage and virtually burns it up. The electricity also immediately sterilizes all bacterial life. The efluent from the electorlizer is therefore stable as shown by samples kept for months in bottles without developing any odor, while samples of raw sewage taken at the same time became offensive within a day or two. In the clear efluent both the germs and their food have been eliminated and the water can be run into public streams without danger to public health.

The apparatus may be installed anywhere or can be built to accommodate any flow of sewage in towns, cities or in the open country and will not attract or bred insects.

#### RUSSELL ROAD FINISHER

The new road finisher, made by the Russell Grader Mfg. Co., is notable for its jointed 15-foot blade made with three 5-foot sections and equipped with a cutting edge easily removable for sharpening or replacing. The jointing of the blade provides for setting it to secure any contour that may be desired. It is suspended by a powerful worm gear mechanism from a circle which is reversible, allowing operation on either side of the road. Compensating springs permit the operator to make quick adjustments and the receding platform

gives the operator full and unobstructed view of the blade. The machine has a wheel base of 114 inches and a front tread of 53 inches, and rear tread of 93 inches.

The machine is operated by one man. It weighs 3,200 pounds and is designed to be hauled with from 4 to 8 horses or a 12 to 20-h.p. gas tractor. It completely finishes or planes the road from shoulder to shoulder in one round trip.

Works Materials and Supplies, Lime Specifications. Evening, S. T. Powell, Industrial Water Supplies; David A. Decrow, Reciprocating Pumps; S. P. Felix, Turbo-Centrifugal Pumps; Smoker (Men); Card Party (Ladies).

May 19-Forenoon, Joint Session with Chemical and Bacteriological Section. Frank E. Hale, Plant Control of Chlorination by the Excess Chlorine Method as Employed in New York City's Water Supplies: W. W. Brush, Responsibility of the Water Works Superintendent to Prevent Tastes and Odors Due to Microscopic Organisms; W. A. Sperry, Further Notes on Chlorine Control at Grand Rapids; Norman J. Howard, Recent Practice in the Removal of Odors by Aeration, Filtration and Other Processes; Wm. J. Orchard, Recent Developments in Chlorination. Afternoon, Report of Committee on Meter Schedules; T. A. Leisen, Steel Pipe; G. A. Elliott, Steel Pipe; Wm. A. Megraw, Design, Construction and Operation of a Balancing Reservoir. Afternoon, Chemical and Bacteriological Section, Symposium on Tastes and Odors; From Sewage Pollution; H. E. Jordan, the Effect of Wastes from Oil Refineries Upon the Operation of the Filter Plant at East Chicago; Chlorine Treatment; F. H. Waring, Tastes and Odors from Decomposition and Putrefaction of Organic Material in the Maumee River Water; George C. Bunker and Henry Schuber, Reactions of Culture Media; Norman J. Howard, Chlorination Prior to Filtration, with

Special Reference to Efficiency, Economy and Removal of Excess Chlorine; Edward Bartow and G. C. Baker, Water Softening by Base Exchange.

### DEPARTMENT OF LABOR AND INDUSTRY, COMMONWEALTH OF PENNSYLVANIA

The largest labor convention ever held in Pennsylvania will be brought to Harrisburg in May of this year. The occasion is the Ninth Annual Convention of Governmental Labor Officials of the United States and Canada to be held May 22 to 26.

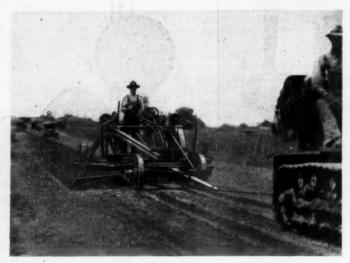
Clifford B. Connelley, Pennsylvania Commissioner of Labor and Industry, has invited labor commissioners of the United States and Canada, seventy-five in number, to be present in the hope that a convention of commissioners may be held in connection with the conference. This feature of the conference would have many of the advantages toward unification of administrative policy that were found in the assemblage of governors of the various states in Harrisburg two years ago. The annual meeting of the Department of Labor and Industry will be held at this time. Safety en-gineers will get together to form a state-wide organization to cooperate with the department.

The tentative program of the governmental Labor Officials Convention includes a child welfare session, inspection, safety and sanitation session, employment, mediation and conciliation, workmen's compensation, medical supervision, and rehabilitation sessions, and a minimum wage and hours session

In addition to the state officials who are expected to attend the convention there will be large delegation of labor officials representing the Federal Government on problems of nation-wide importance. Not less than one thousand people are expected to be present during the conference.

#### MUSCLE SHOALS

The Committee on Military Affairs of the House of Representatives is about to conclude an exhaustive hearing which has set forth very clearly the many ramifications of the situation surrounding the offers made by Henry Ford, by the Alabama Power Co., and by other interests. A party of 25 or 30 Senators probably will visit Muscle Shoals shortly after the vote is taken on the Four-Power Treaty. Sentiment in Congress in regard to the disposal of government properties at Muscle Shoals is so divided that it seems unlikely that any definite action in the matter will be taken in the near future. Senator Norris has announced that he is preparing a bill, proposing to create a government owned corporation empowered to develop and operate the nitrate and water power pro-



RUSSELL ROAD FINISHER HAULED BY TRACTOR.